

IBM Office Products Division Customer Engineering

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Mesa, Arizona 85203

PICTORIAL REFERENCE/ADJUSTMENT MANUAL



Models C & D Typewriter

Form No. 241-5543-1

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FORWARD

The purpose of this booklet is to provide you with a compact visual reference.

The adjustments have been divided into frames which are numbered in the proper adjustment sequence. The booklet should be used as follows:

Black numbers indicate proper adjustment sequence and frame identification.

Different levels are indicated in the same frame by level 1, level 2, etc., below the drawing.

Small red numbers at bottom of frame indicate adjustments out of sequence that are affected and should be checked.

Three vertical lines indicate end of an adjustment sequence.

CONTENTS (Alphabetical)

Name	Frame	Page	Name	Frame	Page
ADJUSTMENTS			<i>No Print</i> 57-59 10		
<i>Backspace</i>	1-25	1	<i>Pawl Release & Grouping</i>	121-132	19
<i>Carbon Ribbon</i>	192-207	31	<i>Reposition Indicator</i>	43-56	8
<i>Carriage & Rails</i>	26-42	5	<i>Resilient Keyboard</i>	249-250	41
<i>Carriage Return</i>	74-96	12	<i>Ribbon Lift</i>	147-154	24
<i>Covers & Mounting</i>	60-73	11	<i>Shift</i>	239-248	39
<i>Decimal Tab</i>	274-303	46	<i>Spacebar</i>	208-226	34
<i>Dual Knock-off</i>	259-264	42	<i>Tabulation</i>	133-146	22
<i>Escapement</i>	105-120	17	<i>Typebar Operating</i>	251-258	41
<i>Fabric Ribbon</i>	155-191	26			
<i>Governor & Decelerator</i>	97-104	16			
<i>Keyboard Lock</i>	236-238	39	CHARTS		
<i>Margin Release</i>	233-235	38	<i>Cycle Inspection Procedure</i> . . .	Back of Contents	Page
<i>Margin Set</i>	227-232	37	<i>K. O. Specifications</i>	263	43
<i>Motor & Drive</i>	265-273	44	<i>Machine Identification Codes</i>	304	50

MODELS C AND D TYPEWRITER CYCLE INSPECTION PROCEDURE

Each inspection should include:

1. Note operator's comments
2. Power clean
3. Clean rubber parts, card holders
4. Lubrication
5. Functional check
6. Electrical check
7. Clean covers

Cycle A — Applications, Alignment and Impression:

1. Drop and wipe type
2. Flush segment
3. Lubricate fulcrum wire, typebar links
4. Service machine for its application or special function
5. Check and adjust alignment and impression

Cycle B — Adjustments and Parts Replacement:

1. Check all adjustments with power off
2. Check for worn parts
 - a. Replace parts as necessary
 - b. Exercise planned parts replacement, i.e., every two years replace the power roll
3. Lubricate all points

MODELS C AND D TYPEWRITER FIVE POINT MACHINE CHECK

1. Carriage and Rails
 - a. Levers (Operation — loose set screws)
 - b. Trucks (carriage movement)
 - c. Feed rolls (binds — end play)
 - d. Racks (loose nuts and screws)
 - e. Rear rail (loose screws)
 - f. Repositioning indicator and expand
2. Under Machines
 - a. Cam clearance (all cams)
 - b. Decelerator cam arms (binds)
 - c. Governor pinion (should have some backlash)
3. Functional Features
 - a. Tab (short and long) check set and clear
 - b. Shift (ensure that basket restores reliably — check lock)
 - c. Spacebar (binds — "power off" check for escapement trip)
 - d. Carriage return (unlatching point, tension)
 - e. Backspace
 - f. Backspace/carriage return and tab/carriage return (simultaneous)
 - g. Margin set and release
 - h. Line lock
 - i. Escapement trip (typebar)
4. Ribbon
 - a. Feed
 - b. Tracking (characters on ribbon)
 - c. Guides (alignment)
 - d. Fabric rewind and reverse (check for backlash)

5. Typebar Operating (4-way simultaneous check)
 - a. Type strike-up and simultaneously check for:
 1. Binding keylevers or keybuttons
 2. "Bottoming-out" and trip lever reset
 3. Catching of adjacent typebars or cam levers
 4. Alignment, impression and motion problems

MODELS C AND D TYPEWRITER LUBRICATION GUIDE

No. 10 Oil

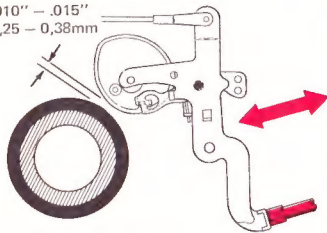
1. All bearings and pivot points
2. Motor bearings
3. Fulcrum wires
4. Cross-over bails at side frame pivot points.

No. 23 Grease

1. Decelerator clutch springs
2. 1/2 space camming lever surface
3. Intermediate pulley
4. Motor pulley teeth
5. Motor shaft
6. Shift toggle springs
7. Spacebar actuating lever — keylever contact point
8. Knock-off finger channels
9. T-bar studs and roller
10. Primary keylever cross-over bail hooks.
11. Auxiliary keylever cross-over bail hooks.

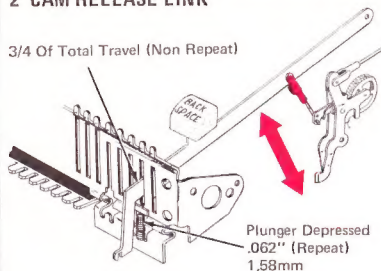
1 CAM CLEARANCE

.010" - .015"
0,25 - 0,38mm

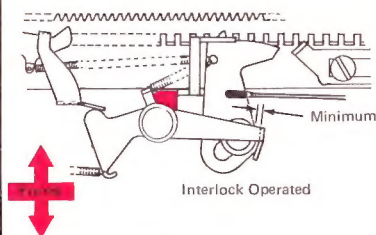


2 CAM RELEASE LINK

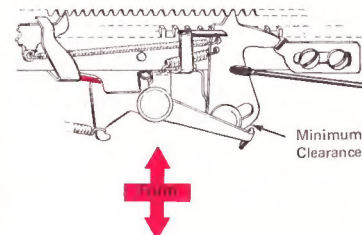
3/4 Of Total Travel (Non Repeat)



3 INTERLOCK, CD 1

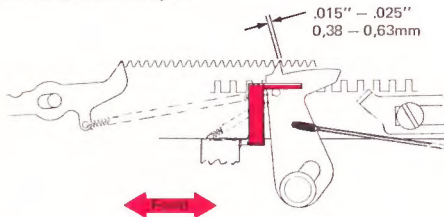


4 PAWL RELEASE LEVER LUG, CD 1

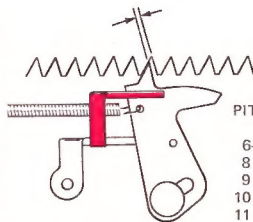


5 PAWL GUIDE LUG, C1

.015" - .025"
0,38 - 0,63mm



6 PAWL GUIDE LUG, D1

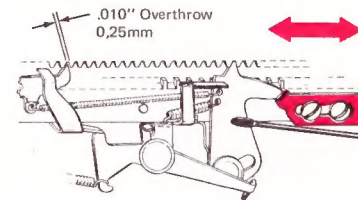


PITCH

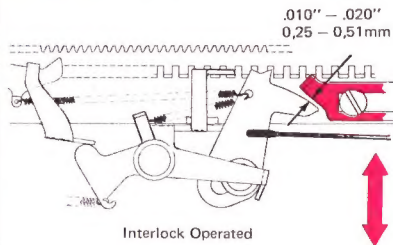
CLEARANCE

6-2/5	.010" - .020"	0,25 - 0,51mm
8	.010" - .020"	0,25 - 0,51mm
9	.010" - .020"	0,25 - 0,51mm
10	.010" - .020"	0,25 - 0,51mm
11	.008" - .014"	0,20 - 0,35mm
12	.008" - .014"	0,20 - 0,35mm
14	.008" - .012"	0,20 - 0,30mm

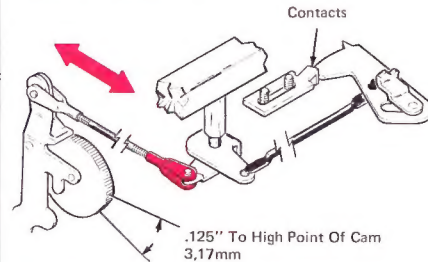
7 PAWL STOP, CD 1



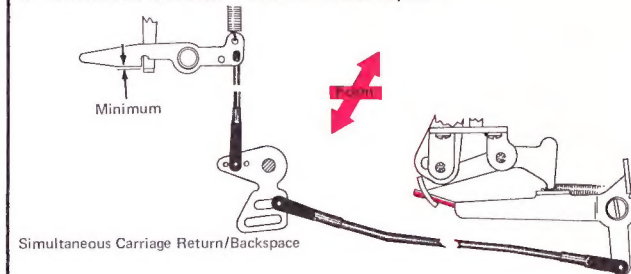
8 PAWL STOP, CD 1



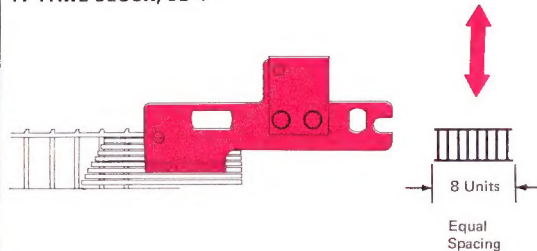
9 OPERATING LINK, CD 1



10 CARRIAGE RETURN - TAB INTERLOCK, CD 1

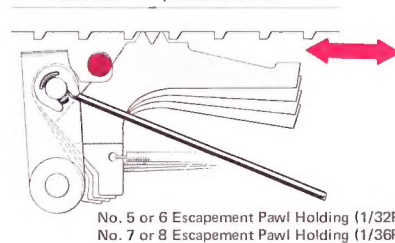


11 PAWL BLOCK, CD 4

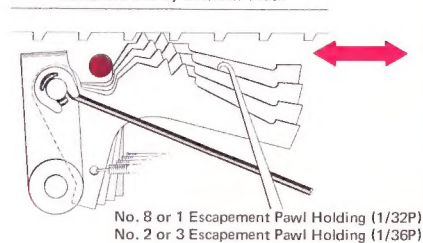


12 GUIDE PIN BRACKET, CD4

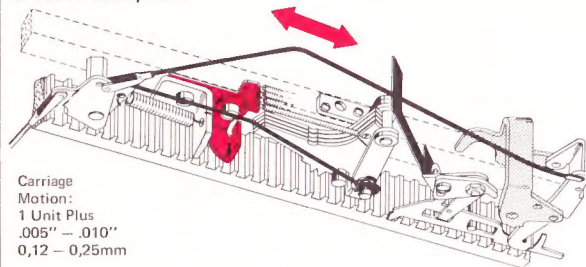
Bottomed Evenly Between Teeth



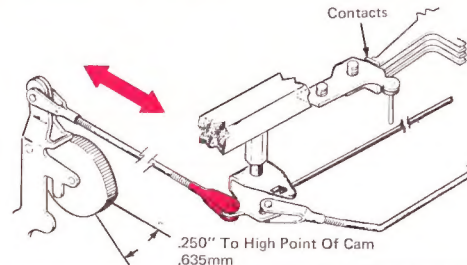
Bottomed Evenly Between Teeth



13 PAWL STOP, CD 4

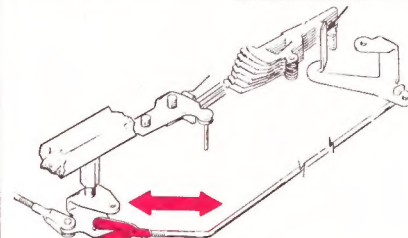


14 OPERATING LINK, CD 4

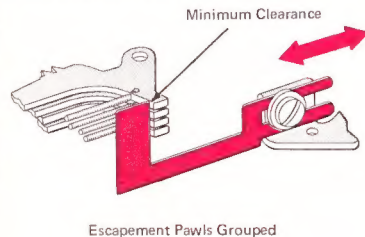


15 ALIGNING LINK, CD 4

Minimum Clearance At Rest



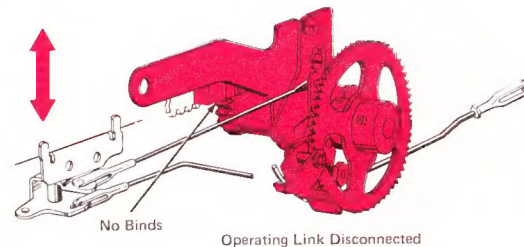
16 INTERLOCK, CD 4



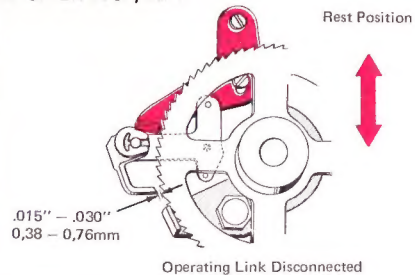
17 RACK - ROTARY BACKSPACE, CD 4



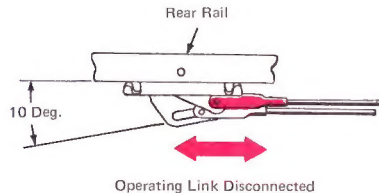
18 PINION GEAR, CD 4



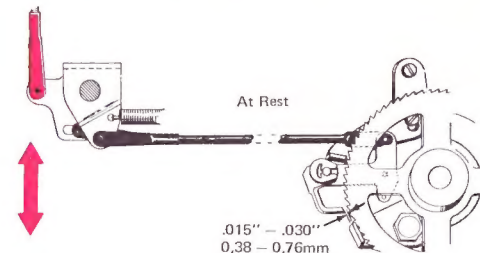
19 UPPER STOP, CD 4



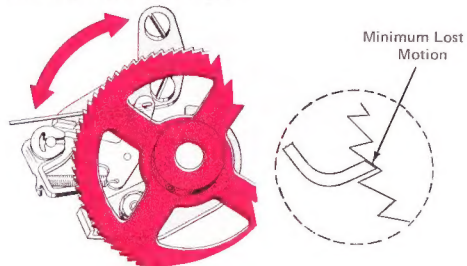
20 PAWL CARRIER LINK, CD 4



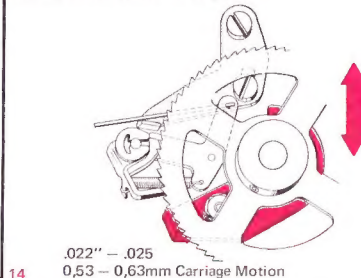
21 OPERATING LINK, CD 4



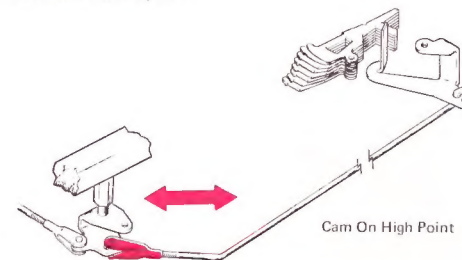
22 BACKSPACE RATCHET, CD 4



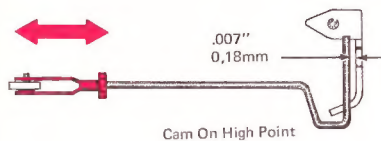
23 LOWER PAWL STOP, CD 4



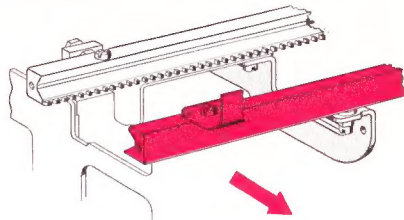
24 ALIGNING LINK, CD 4



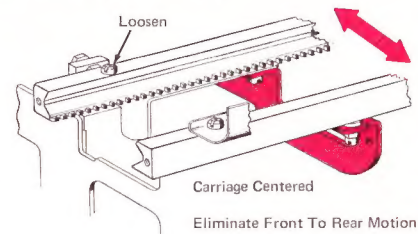
25 INTERLOCK LINK, CD 4



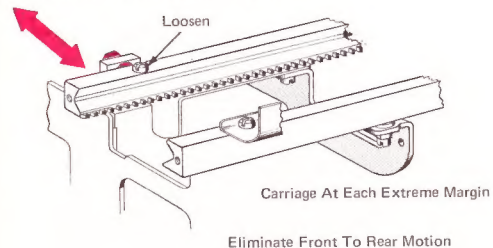
26 FRONT RAIL



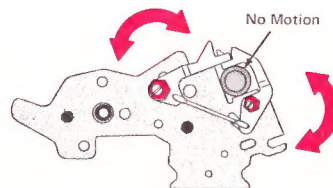
27 RAIL SUPPORT ECCENTRICS



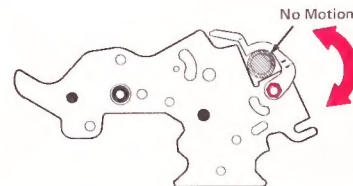
28 REAR RAIL ADJUSTING SCREWS



29 PLATEN LATCHES

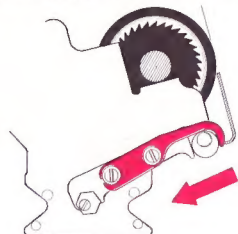


LEVEL 1

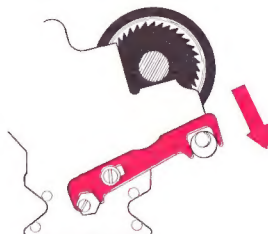


LEVEL 2

30 PLATEN RETAINING PLATES

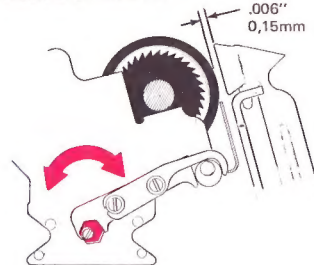


No End Play
LEVEL 1

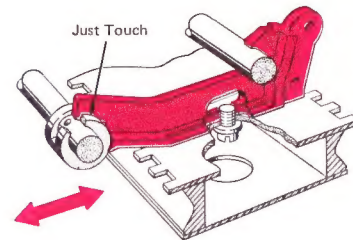


No End Play
LEVEL 2

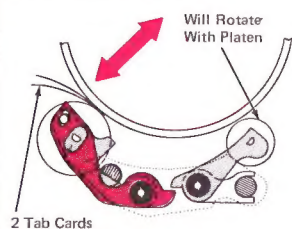
31 RING & CYLINDER



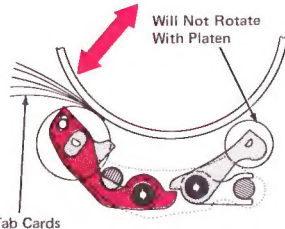
32 FEED ROLL CENTER SUPPORTS



33 ADJUSTING PLATES

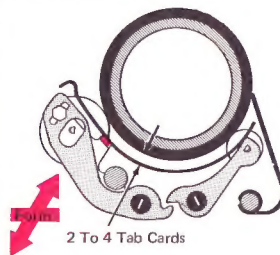


2 Tab Cards

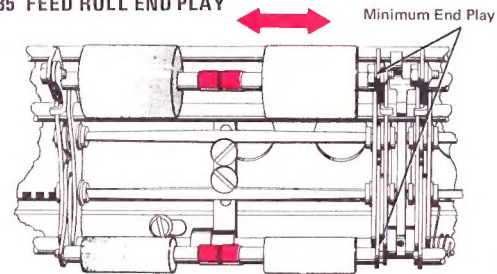


5 Tab Cards

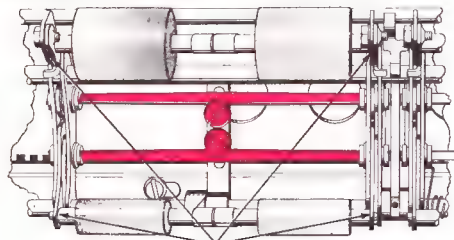
34 SUPPORT LUGS



35 FEED ROLL END PLAY

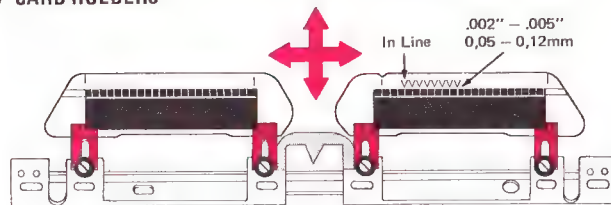


36 FEED ROLL PRESSURE

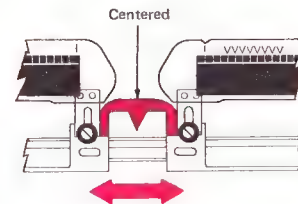


16 To 22 Ounces
0,45 — 0,62 Kg.

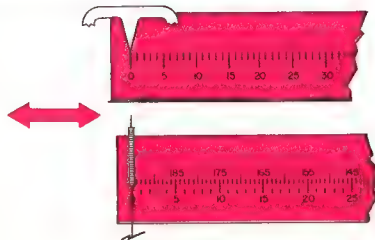
37 CARD HOLDERS



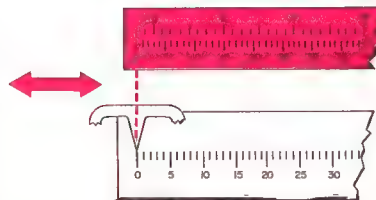
38 INDICATOR POINTER



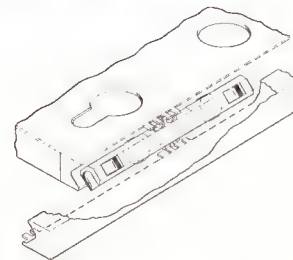
39 FRONT PAPER SCALE

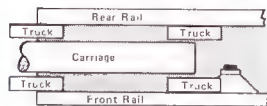


40 FRONT PAPER TABLE

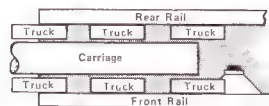


41 CARRIAGE TRUCK INSTALLATION

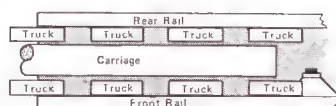


42 TRUCK INSTALLATION

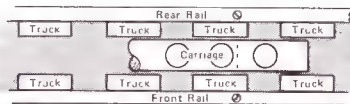
13" Carriage



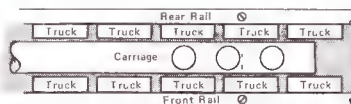
17" Carriage



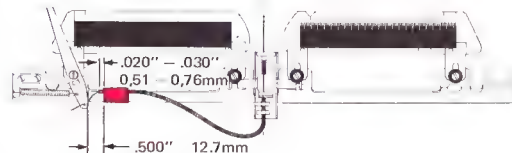
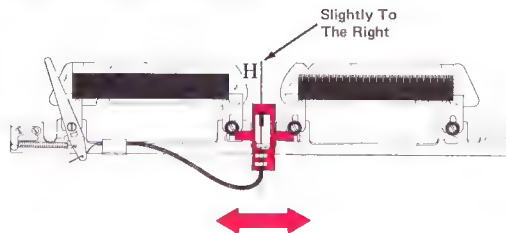
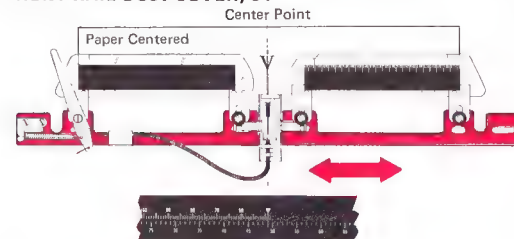
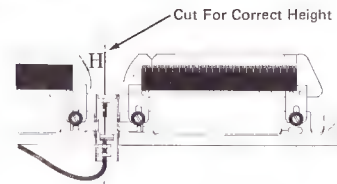
20" Carriage



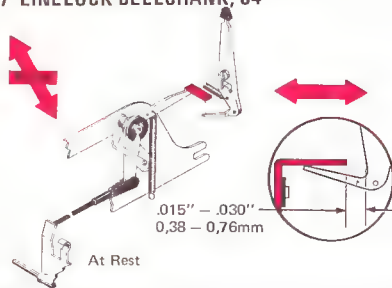
24" Carriage



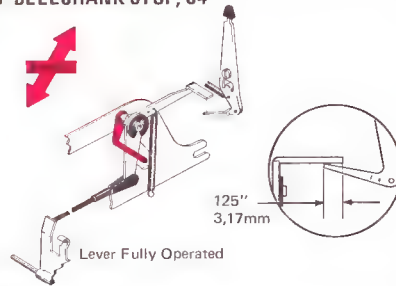
30" Carriage

44 CABLE CLAMP, C4**45 INDICATOR BRACKET, C4****43 FRONT RAIL DUST COVER, C4****46 WIRE HEIGHT, C4**

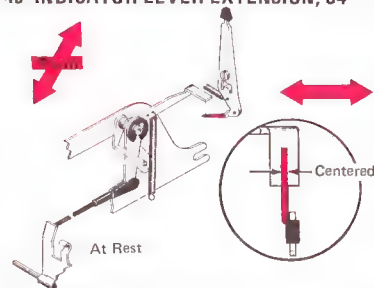
47 LINELOCK BELLCRANK, C4



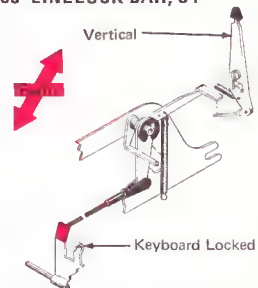
48 BELLCRANK STOP, C4



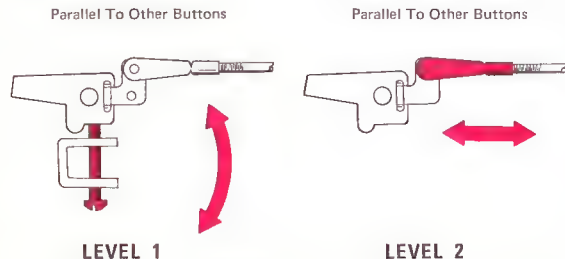
49 INDICATOR LEVER EXTENSION, C4



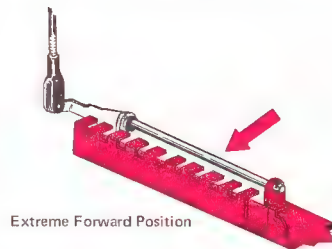
50 LINELOCK BAR, C4



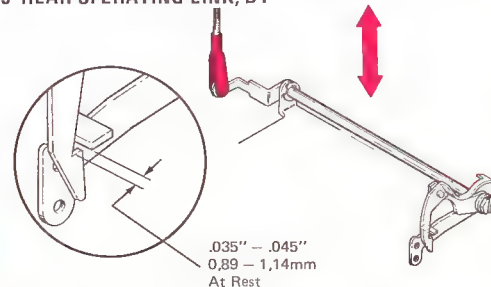
51 FLIPPER BUTTON, D4



52 CAM LEVER SPRING BRACKET, D4

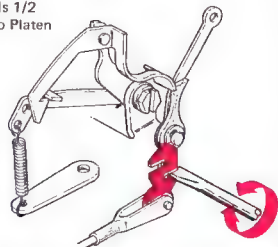


53 REAR OPERATING LINK, D4

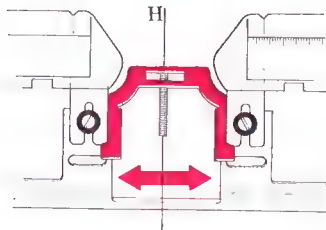


54 TRIP LEVER, D4

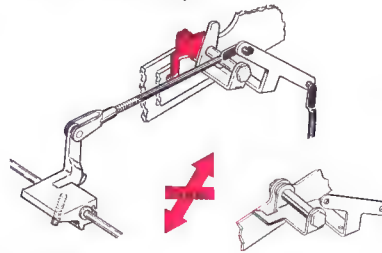
Releases When
Typebar Is 1/2
To 2/3 To Platen



55 INDICATOR GUIDE ASSEMBLY, D4

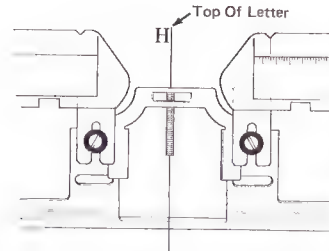


56 BELLCRANK STOP, D4

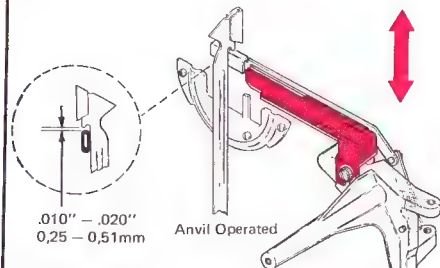


LEVEL 1

LEVEL 2



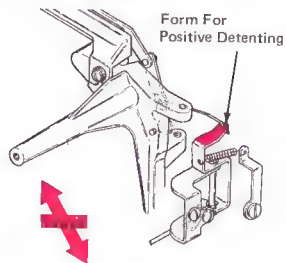
57 SLIDER MOUNTING BRACKET, D4



.010" - .020"
0,25 - 0,51mm

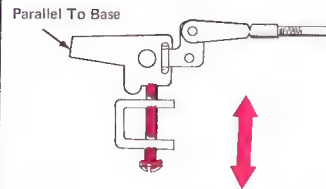
Anvil Operated

58 NO PRINT BELLCRANK, D4



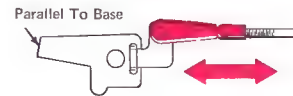
Form For
Positive Detenting

59 FLIPPER BUTTON, D4



Parallel To Base

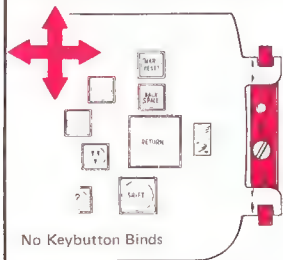
LEVEL 1



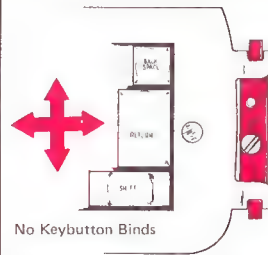
Parallel To Base

LEVEL 2

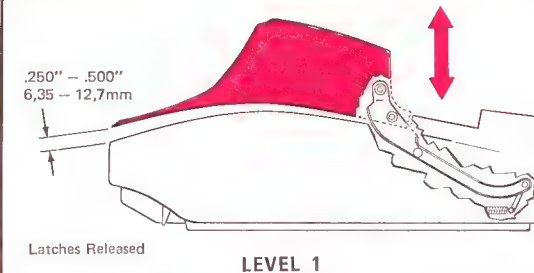
60 KEYPLATE BRACKET, C1-4



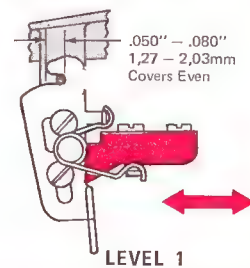
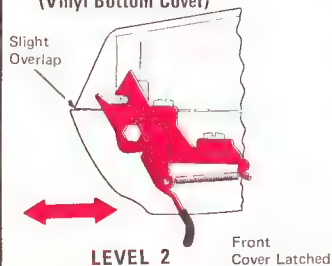
61 KEYPLATE BRACKET, D1-4



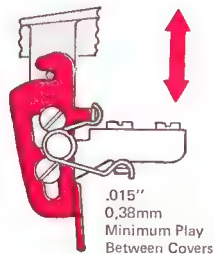
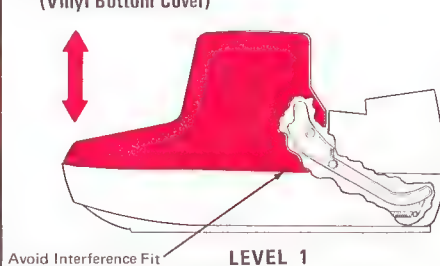
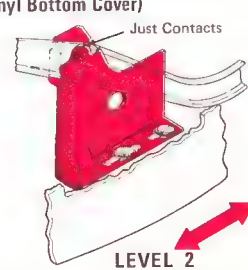
62 FRONT COVER



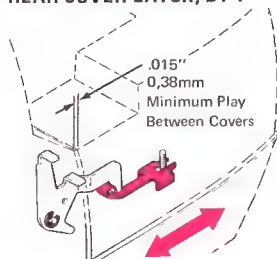
63 FRONT COVER LATCH

64 FRONT COVER LATCH, D1
(Vinyl Bottom Cover)

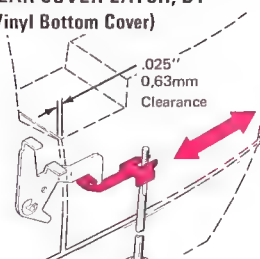
65 FRONT COVER LATCH

66 FRONT COVER, D1
(Vinyl Bottom Cover)67 HINGE ARM BRACKET, D1
(Vinyl Bottom Cover)

68 REAR COVER LATCH, D1-4

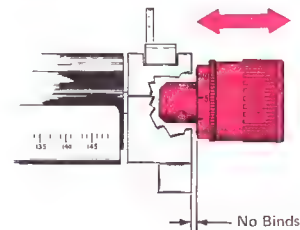


LEVEL 1

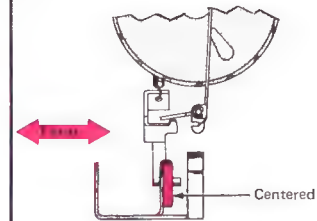
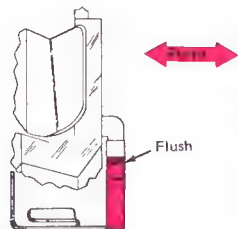
69 REAR COVER LATCH, D1
(Vinyl Bottom Cover)

LEVEL 2

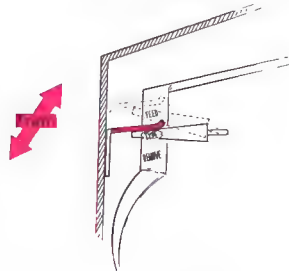
70 PLATEN KNOBS



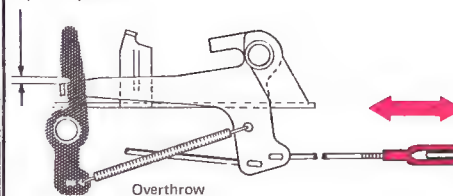
71 COVER INTERLOCK FABRIC RIBBON

72 COVER INTERLOCK FILM
RIBBON

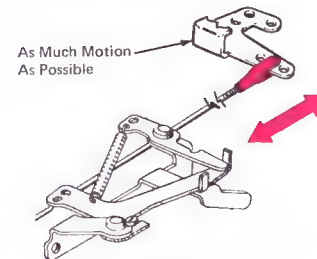
73 COVER INTERLOCK FILM RIBBON



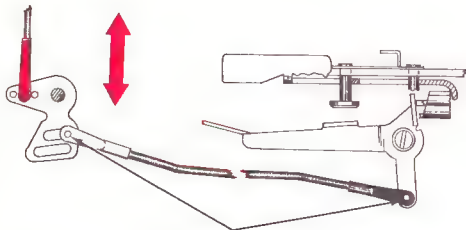
74 FRONT CLUTCH LEVER LINK

.005" - .015"
0,12 - 0,38mm

75 REAR CLUTCH LEVER LINK

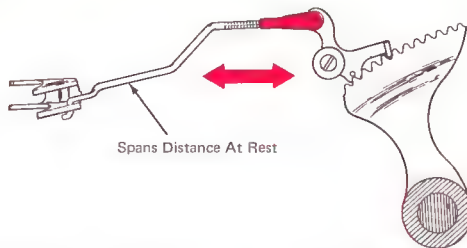


76 CLUTCH LATCH LINK, CD 1



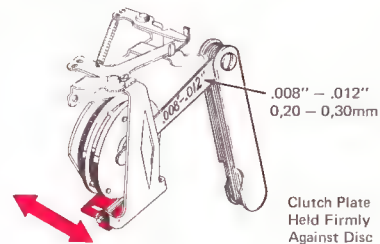
In Line When Operated

77 DECELERATOR LATCH LINK



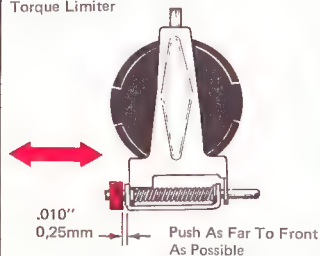
Spans Distance At Rest

78 CLUTCH PLATE CLEARANCE

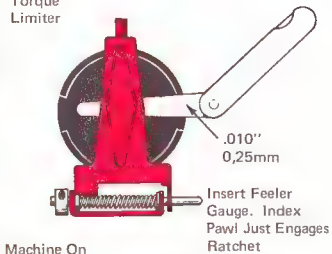
Clutch Plate
Held Firmly
Against Disc

79 CLUTCH LEVER BOLT COLLAR

Torque Limiter

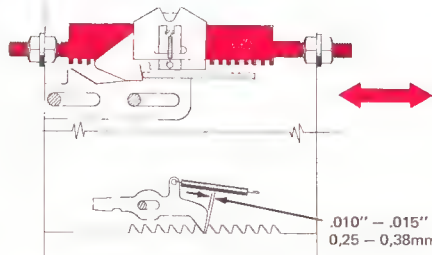
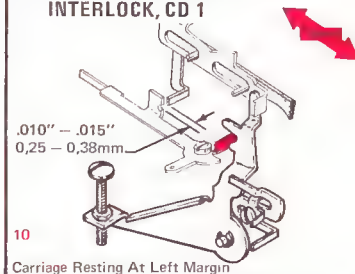
Push As Far To Front
As Possible

80 CLUTCH PLATE CLEARANCE

Torque
Limiter

Machine On

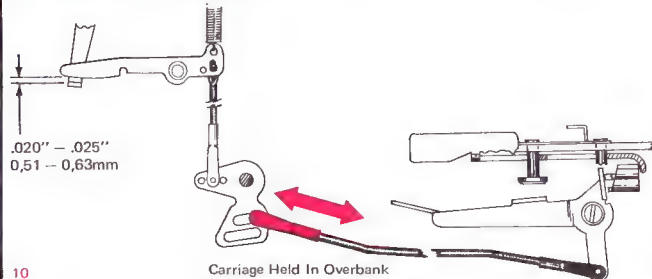
81 OVERBANK, CD 1

82 CARRIAGE RETURN & TAB
INTERLOCK, CD 1

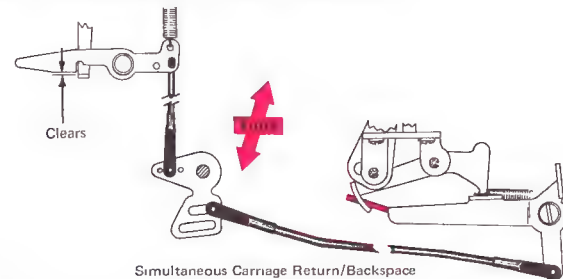
10

Carriage Resting At Left Margin

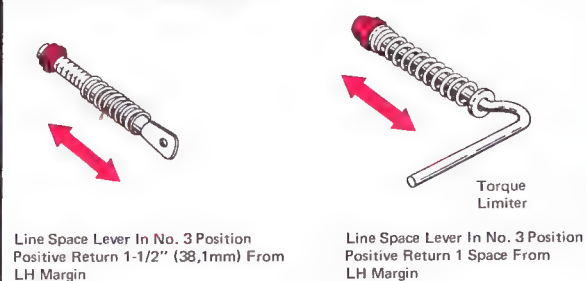
83 CLUTCH UNLATCHING LINK, CD 1



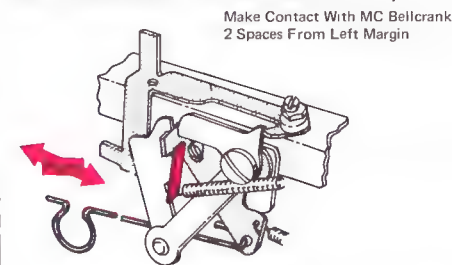
84 CARRIAGE RETURN/TAB INTERLOCK EXTENSION, CD 1



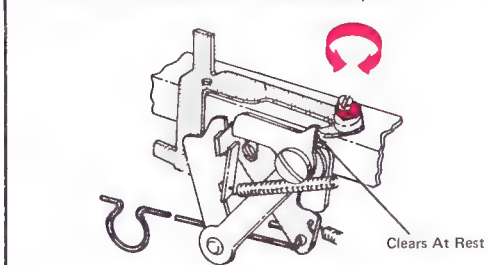
85 CLUTCH TENSION SPRING

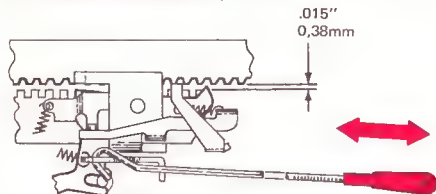


86 INTERMEDIATE PAWL RELEASE LEVER, CD 1

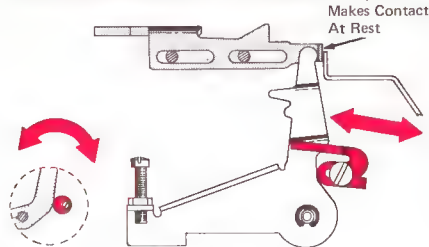


87 PAWL RELEASE LEVER ECCENTRIC, CD1



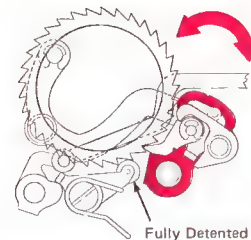
88 PAWL RELEASE LINK, CD 1

Carriage Return Clutch Latched

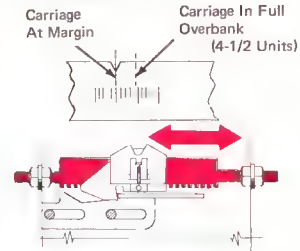
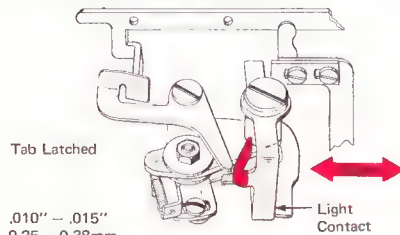
89 MARGIN CONTROL BELLCRANK STOP, CD 1

LEVEL 1

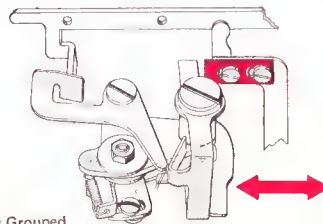
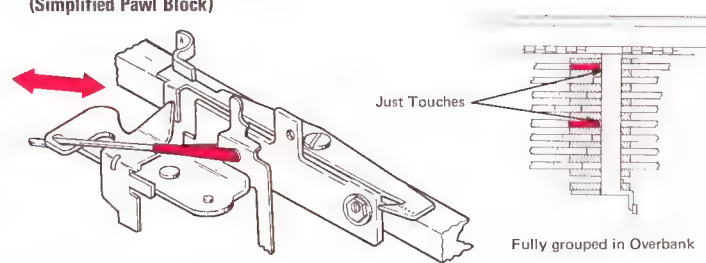
LEVEL 2

90 LOWER INDEX PAWL STOP

Fully Detented

91 OVERBANK, CD 4**92 CARRIAGE RETURN/TAB INTERLOCK, CD 4**

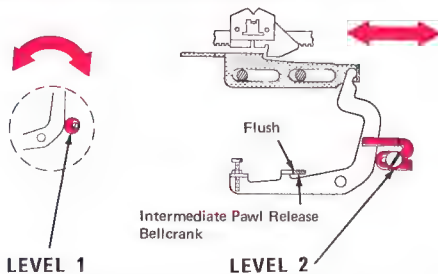
Tab Latched

.010" — .015"
0,25 — 0,38mmLight
Contact**93 MARGIN CONTROL PLATE, CD 4**Pawls Grouped
With Carriage
In Full Overbank**94 AUTOMATIC GROUPING LINK, D4
(Simplified Pawl Block)**

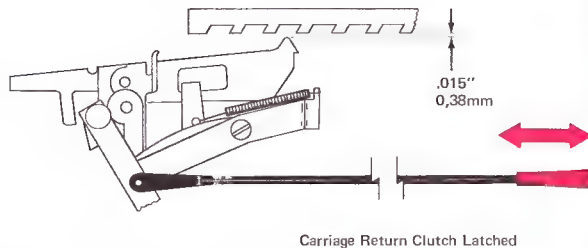
Just Touches

Fully grouped in Overbank

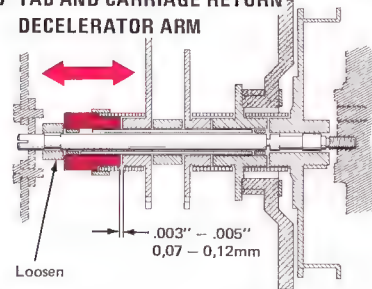
95 MARGIN CONTROL BELLCRANK STOP, CD 4



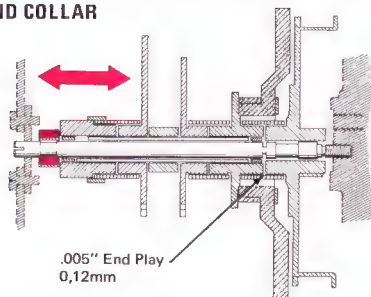
96 PAWL RELEASE LINK, CD 4



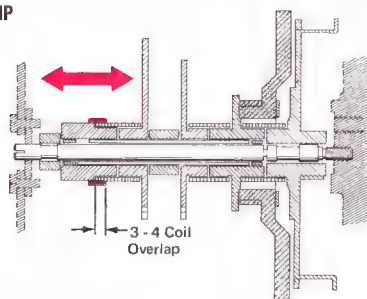
97 TAB AND CARRIAGE RETURN DECELERATOR ARM



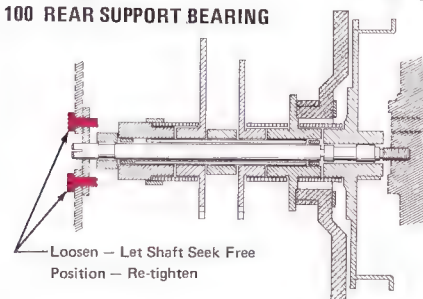
98 END COLLAR



99 CLAMP

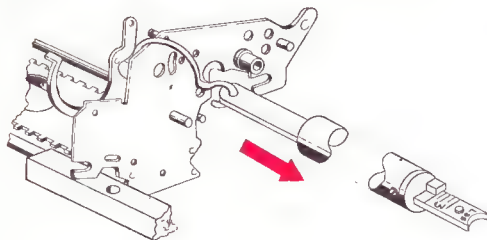


100 REAR SUPPORT BEARING



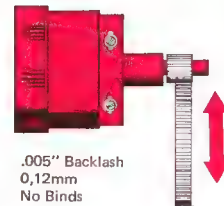
101 CARRIAGE TENSION

Carriage Pulled From Extreme Left To Right

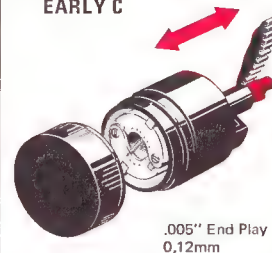


13" Carriage	— 3 To 3-1/4 Lbs. At Start To 4-1/4 Lbs. Maximum	1,36 — 1,47 Kg. 1,92 Kg.
17" Carriage	— 3 To 3-1/4 Lbs. At Start To 4-1/4 Lbs. Maximum	1,36 — 1,47 Kg. 1,92 Kg.
20" Carriage	— 3-1/2 To 4 Lbs. At Start To 4-1/4 Lbs. Maximum	1,58 — 1,81 Kg. 1,92 Kg.
24" Carriage	— 3-3/4 To 4-1/4 Lbs. At Start To 4-3/4 Lbs. Maximum	1,70 — 1,92 Kg. 2,43 Kg.
30" Carriage	— 3-3/4 To 4-1/4 Lbs. At Start To 4-3/4 Lbs. Maximum	1,70 — 1,92 Kg. 2,43 Kg.

102 PINION GEAR MESH

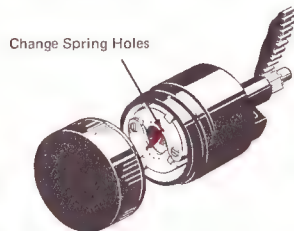


.005" Backlash
0,12mm
No Binds

103 PINION GEAR COLLAR
EARLY C

.005" End Play
0,12mm

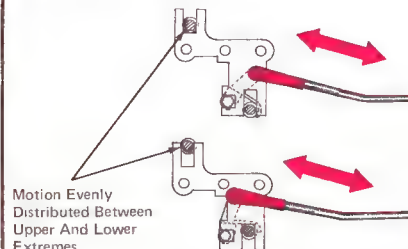
104 CARRIAGE TABULATION SPEED



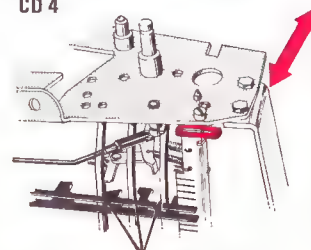
Change Spring Holes

Tab Speed = Carriage Return Speed

105 BAIL SHAFT LINK, CD 4

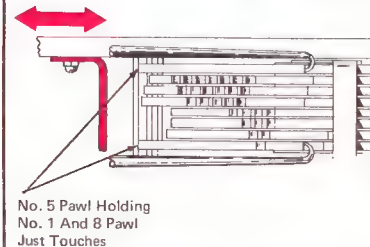


Motion Evenly
Distributed Between
Upper And Lower
Extremes

106 SUPPORT MOUNTING PLATES,
CD 4

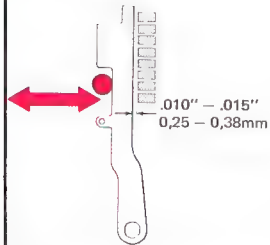
Slight Clearance In Lower Case

107 INTERPOSER VERTICALNESS, CD 4

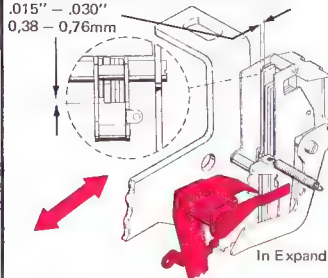


No. 5 Pawl Holding
No. 1 And 8 Pawl
Just Touches

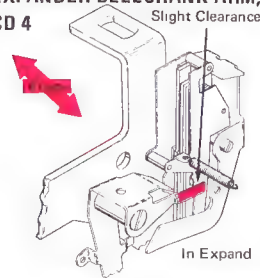
108 PAWL TAIL – INTERPOSER CLEARANCE, CD 4



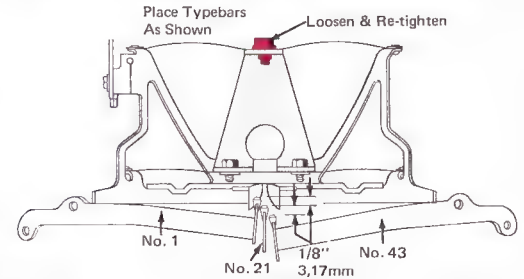
109 EXPANDER BELLCRANK, CD 4



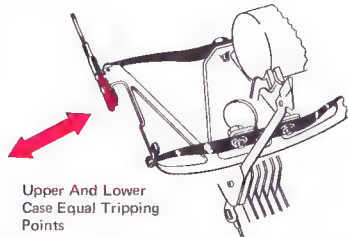
110 EXPANDER BELLCRANK ARM, CD 4



111 EQUAL TRIPPING POINT, LEFT, CENTER, AND RIGHT

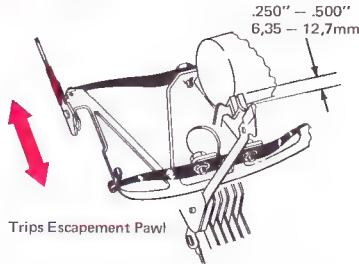


112 U-BAR ADJUSTING PLATE



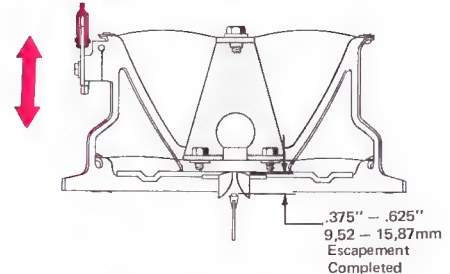
Upper And Lower
Case Equal Tripping
Points

113 TRIP LINK, CD 1



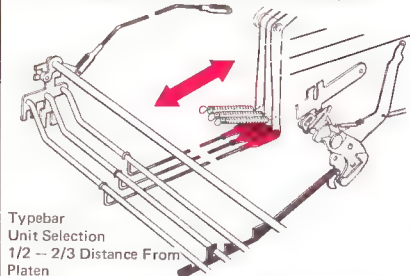
Trips Escapement Pawl

114 TRIPPING LINK, CD 4

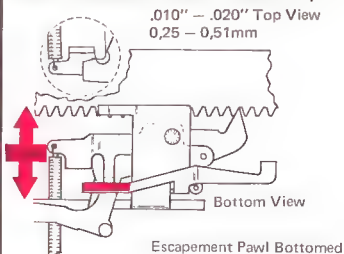


.375\"
9,52 – 15,87mm
Escapement
Completed

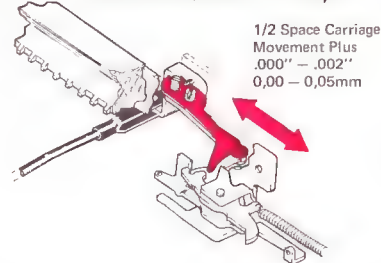
115 INTERPOSER BELLCRANK LINKS, CD 4



116 SPRING ANCHOR EXTENSION, D1



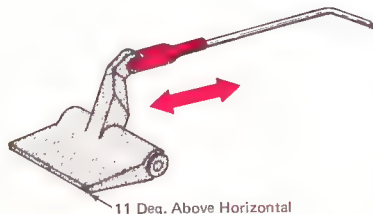
117 HALF-SPACE ADJUSTING LEVER, D1



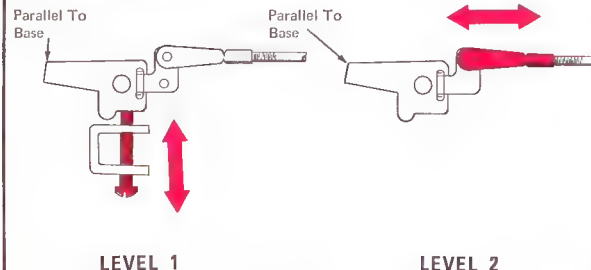
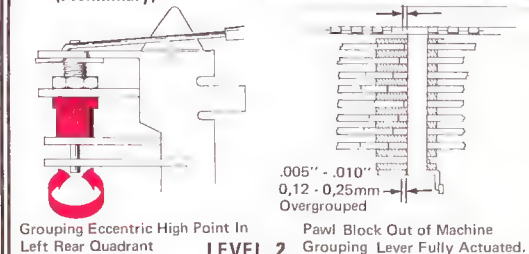
118 HALF-SPACE FLIPPER BUTTON STOP, D1



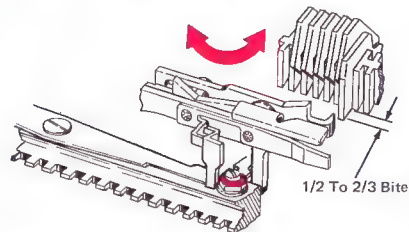
119 EXPAND LINK, C4



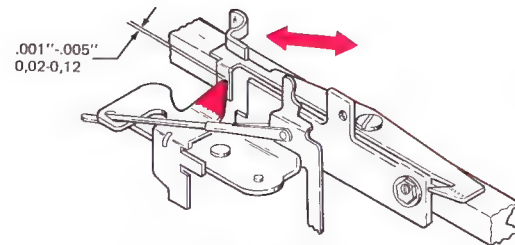
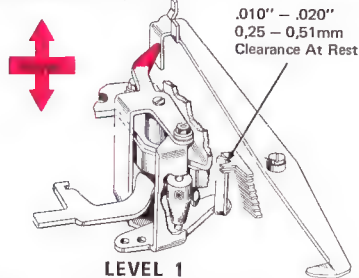
120 EXPAND LINK, D4

121 RELEASE AND GROUPING LEVER ECCENTRIC, CD 4
(Preliminary)

122 TAB LATCH ECCENTRIC, CD 4

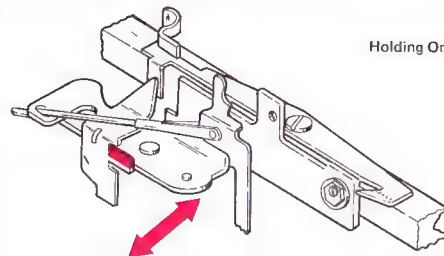


123 ANGULAR TIP, CD 4

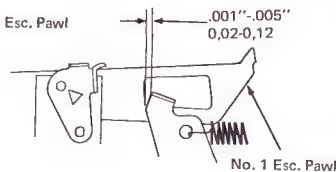


LEVEL 2

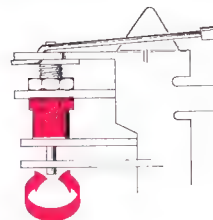
124 INTERMEDIATE RELEASE AND GROUPING LEVER LUG, CD 4



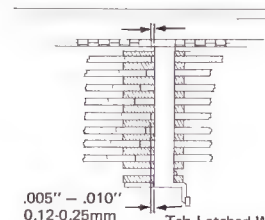
LEVEL 2



125 RELEASE AND GROUPING LEVER ECCENTRIC, CD 4



Grouping Eccentric High Point In
Left Rear Quadrant

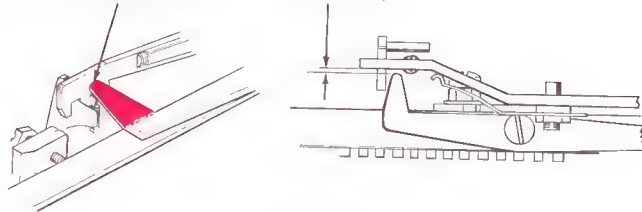


LEVEL 2

126 PAWL RELEASE LEVER, CD 4

Contacts Just Before Tab Latches

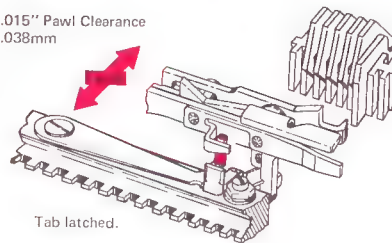
Clearance at Rest



LEVEL 2

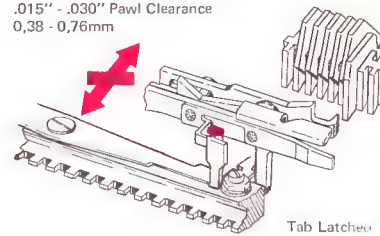
127 PAWL CLEARANCE, CD 4

.015" Pawl Clearance
.038mm



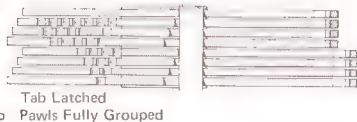
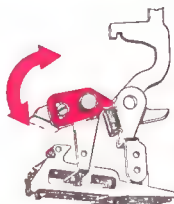
LEVEL 1

.015" - .030" Pawl Clearance
0,38 - 0,76mm



LEVEL 2

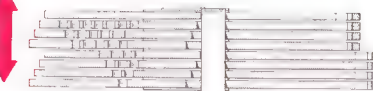
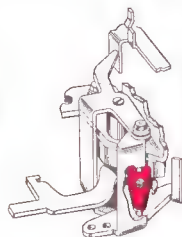
128 GROUPING LEVER, CD 4



Tab Latched
Pawls Fully Grouped

LEVEL 1

129 GROUPING CONE, CD 4

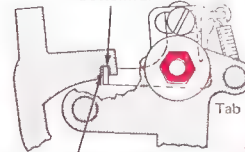


Adjustment
Refinement For
Grouping

LEVEL 1

130 GROUPING LATCH MOUNTING
STUD, CD 4

Bottomed.

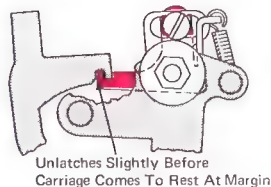


Tab Latched

Clears By .001" - .004"
0,02 - 0,10mm

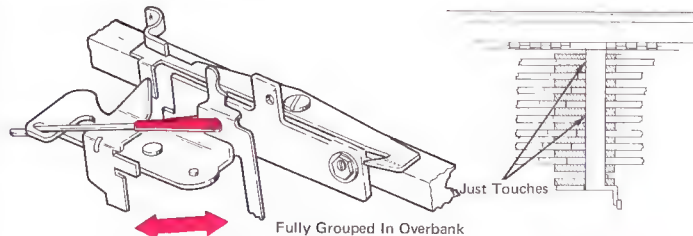
LEVEL 1

131 GROUPING LATCH ADJUSTING PLATE, CD 4



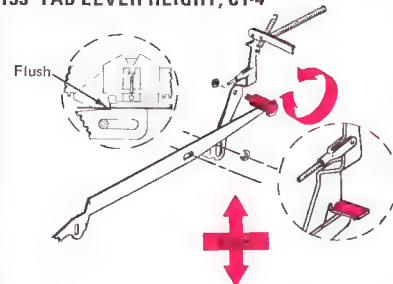
LEVEL 1

132 AUTOMATIC GROUPING LINK, CD 4

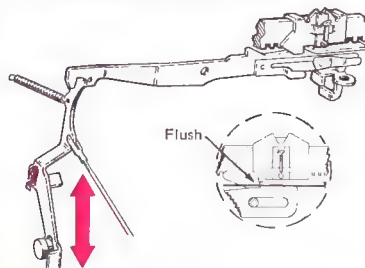


LEVEL 2

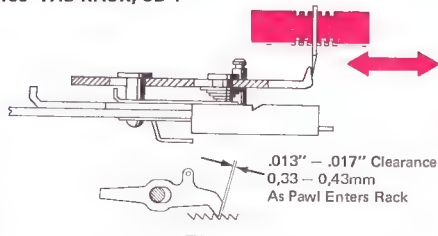
133 TAB LEVER HEIGHT, C1-4



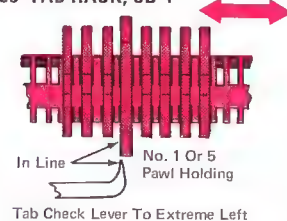
134 TAB LEVER HEIGHT, D1-4



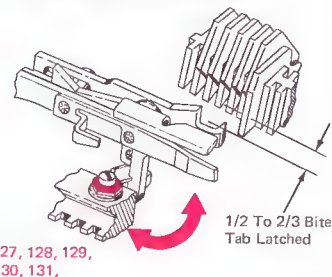
135 TAB RACK, CD-1



136 TAB RACK, CD-4

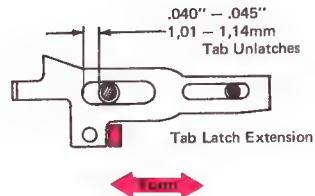


137 TAB LATCH ECCENTRIC

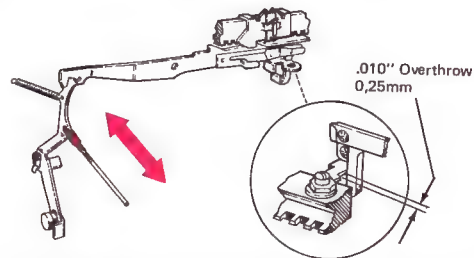


127, 128, 129,
130, 131,

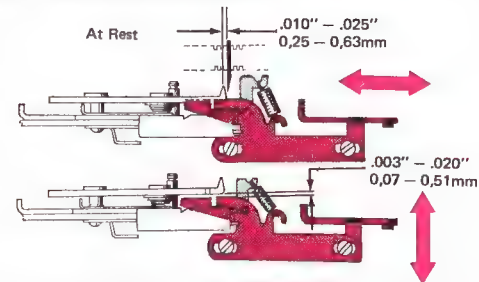
138 TAB UNLATCHING



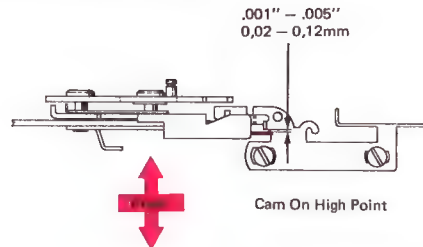
139 OPERATING LINK



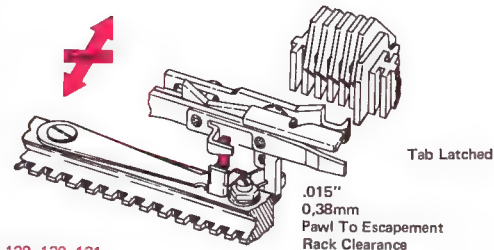
140 TAB CHECK LEVER KEEPER



141 TAB LEVER EXTENSION

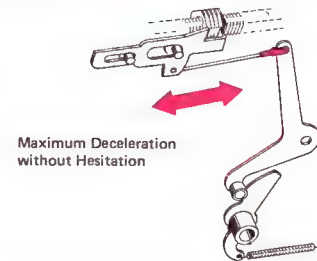


142 PAWL CLEARANCE

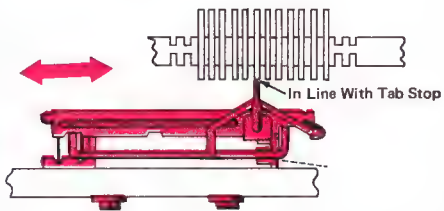


128, 129, 130, 131

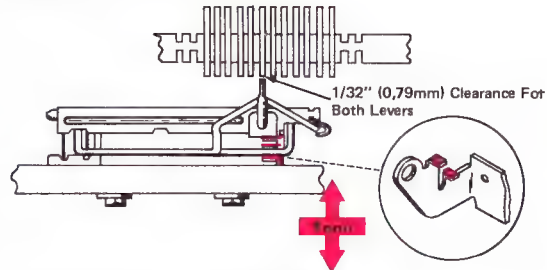
143 DECELERATOR LINK



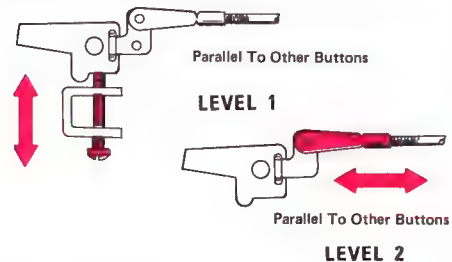
144 SET & CLEAR BRACKET



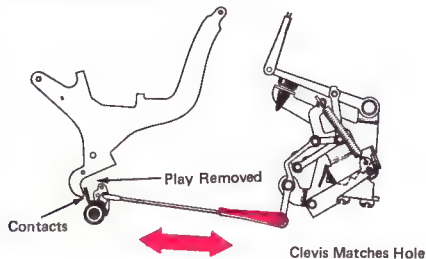
145 SET & CLEAR LEVERS



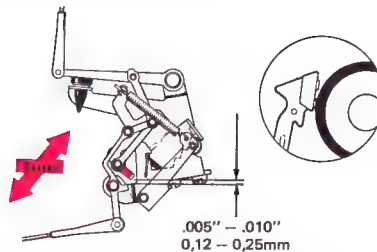
146 SET & CLEAR LINKS



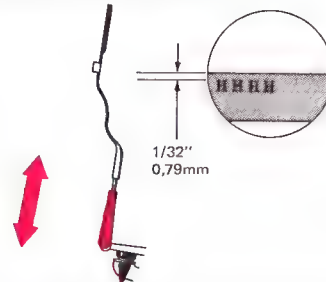
147 OPERATING LINK



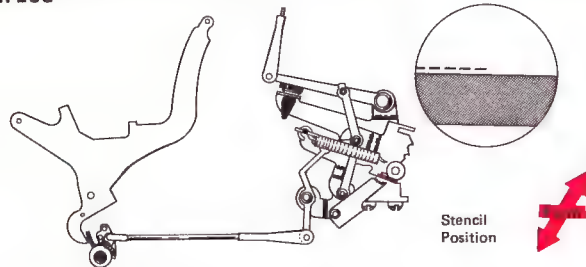
148 TOGGLE PLATE STOP LUG



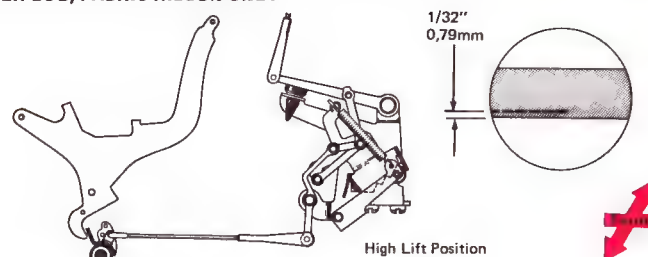
149 RIBBON LIFT GUIDE CLEVIS



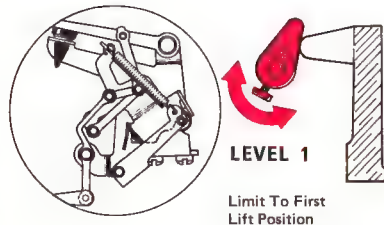
150 LOWER LUG



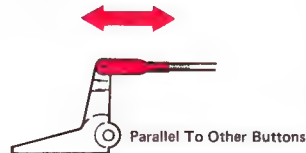
151 UPPER LUG, FABRIC RIBBON ONLY



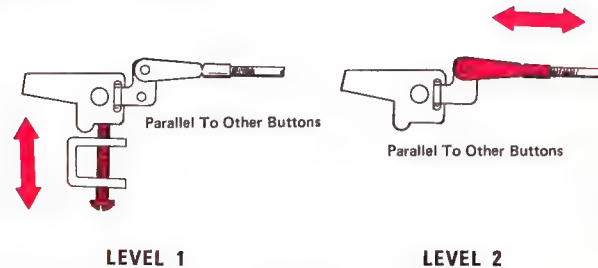
152 COLOR CONTROL SHAFT STOP, C 1-4 CARBON RIBBON ONLY



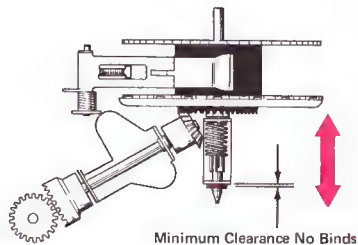
153 COLOR CONTROL LINK, C1-4, D1, D4 FABRIC RIBBON



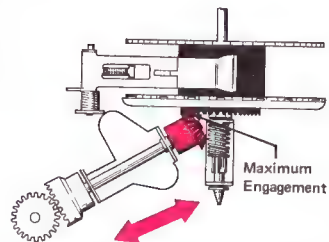
154 COLOR CONTROL LINK, D4



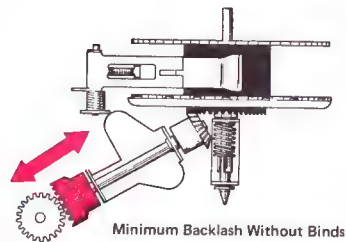
155 LH & RH RIBBON SPOOL DRIVE PLATES



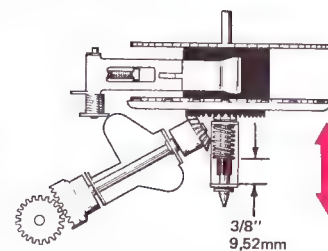
156 SPOOL GEARS



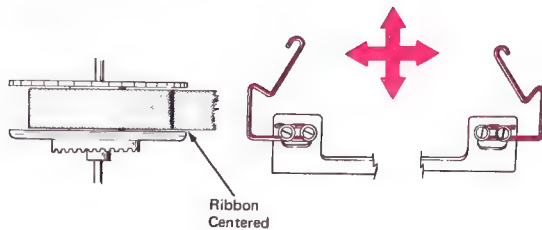
157 DRIVEN GEARS



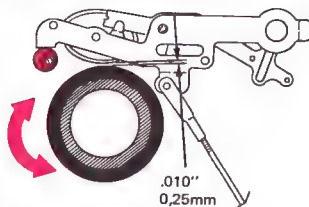
158 TENSION SPRINGS



159 RIBBON CORNER GUIDES

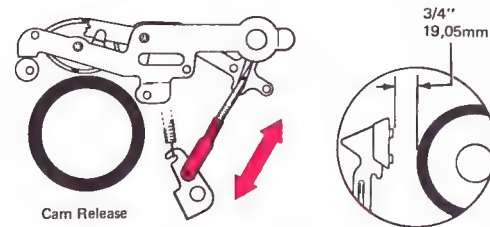


160 CAM CLEARANCE, C1-4



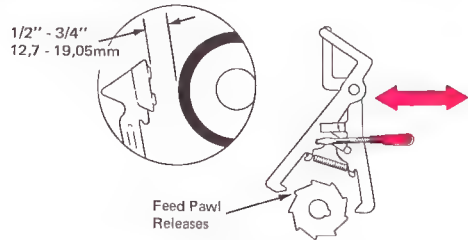
LEVEL 1 & 2

161 CAM RELEASE LINK, C1-4



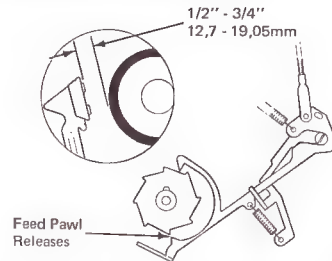
LEVEL 1 & 2

162 FEED PAWL RELEASE LINK

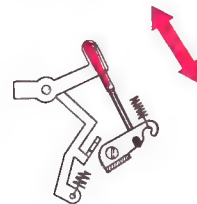


LEVEL 3

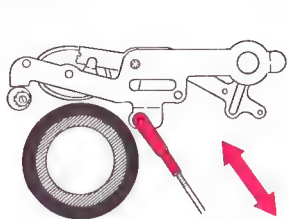
163 RIBBON FEED BELLCRANK LINK, D1-4



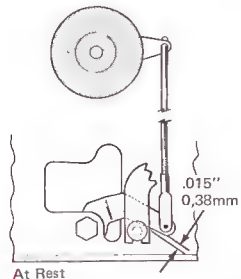
LEVEL 4



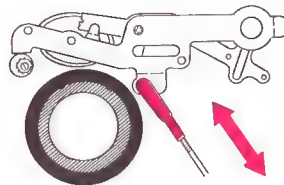
164 CAM LINK, C1-4



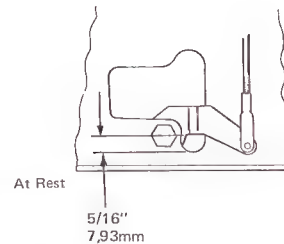
LEVEL 1



At Rest

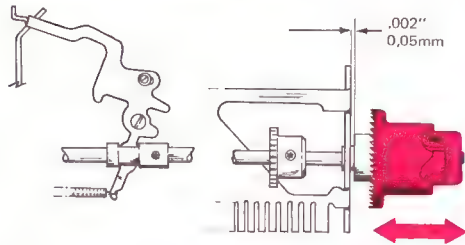


LEVEL 2

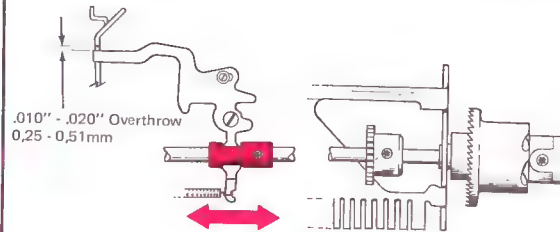


At Rest

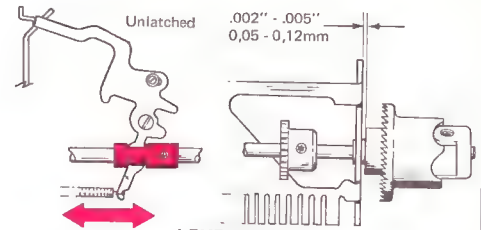
165 PRIMARY SECONDARY CAM



166 DRIVE SHAFT COLLAR, C1-4

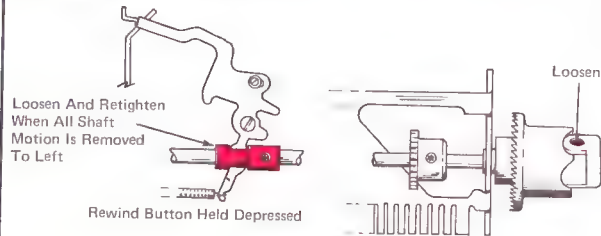


LEVEL 1



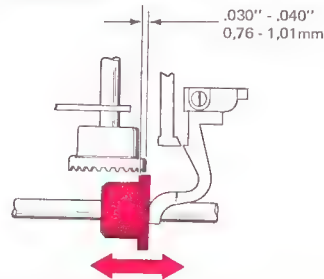
LEVEL 2&3

167 DRIVE SHAFT COLLAR, D1-4

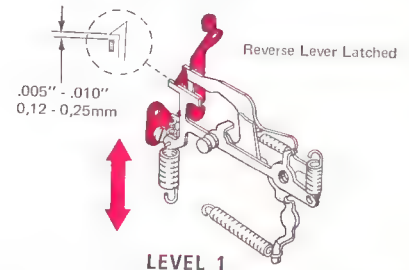


LEVEL 3 & 4

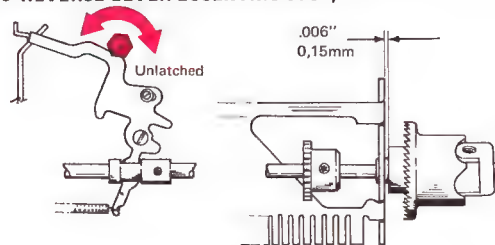
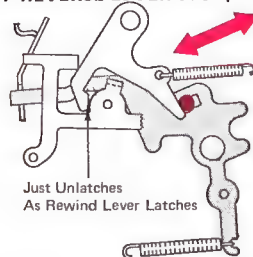
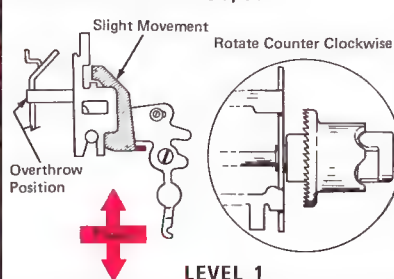
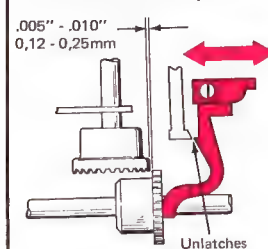
168 DRIVE GEAR



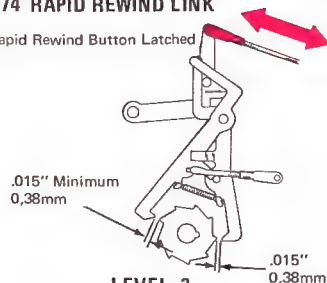
169 REWIND LEVER LATCH, C1-4



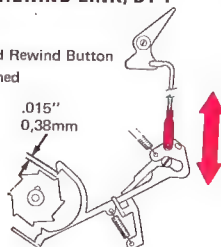
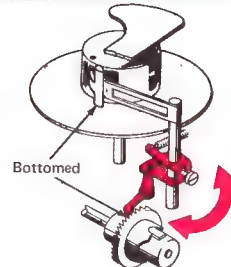
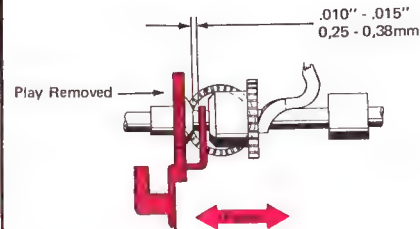
LEVEL 1

170 REVERSE LEVER ECCENTRIC STOP, C1-4**LEVEL 1****171 REVERSE LEVER STUD, C1-4****LEVEL 1****172 BUTTON LATCH LUG, C1-4****LEVEL 1****173 BUTTON LATCH, C1-4****LEVEL 2 & 3****174 RAPID REWIND LINK**

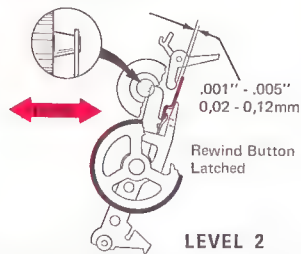
Rapid Rewind Button Latched

**LEVEL 3****175 REWIND LINK, D1-4**

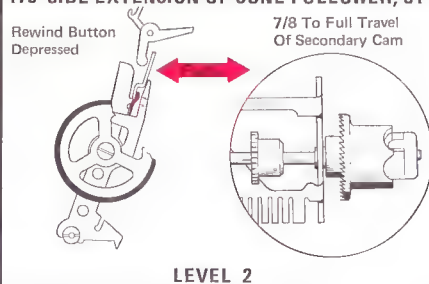
Rapid Rewind Button Latched

**LEVEL 4****176 RIGHT HAND SENSING CAM****177 CONE FOLLOWER, C1-4****LEVEL 2**

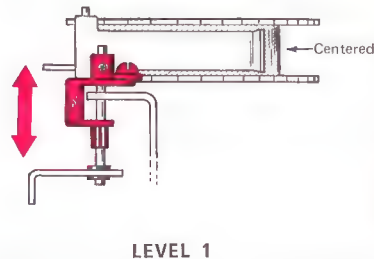
178 UPPER EXTENSION OF CONE FOLLOWER, C1-4



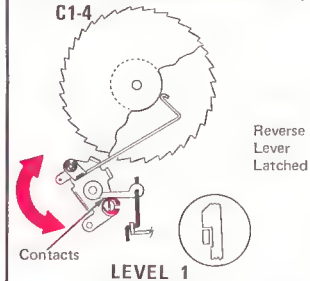
179 SIDE EXTENSION OF CONE FOLLOWER, C1-4



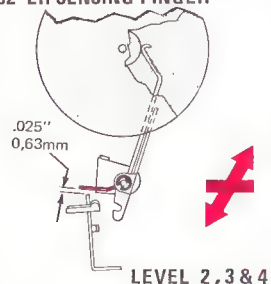
180 LH SENSING FINGER CAM, C1-4



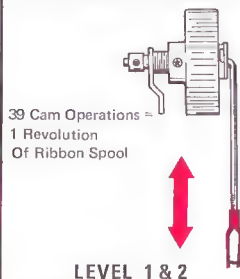
181 LH REVERSING ECCENTRIC, C1-4



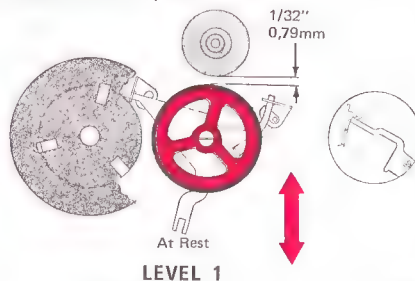
182 LH SENSING FINGER



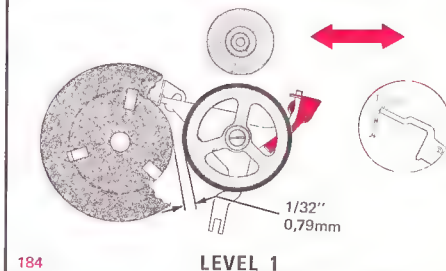
183 RIBBON FEED LINK, C1-4

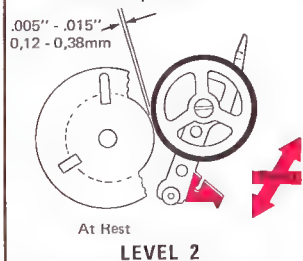
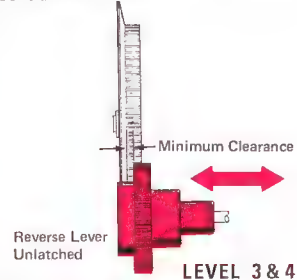
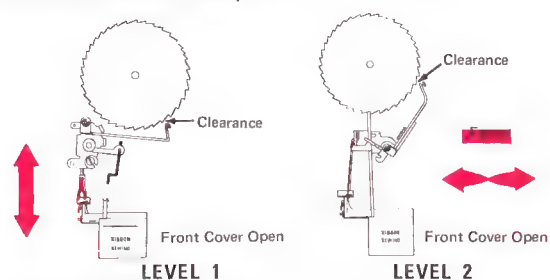
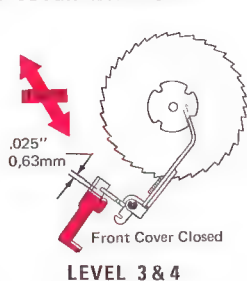
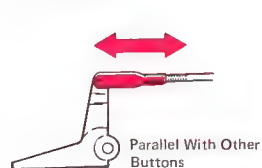
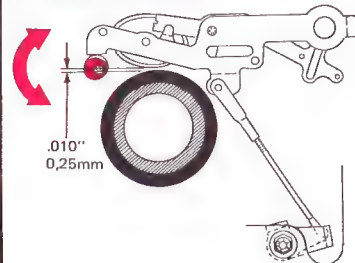
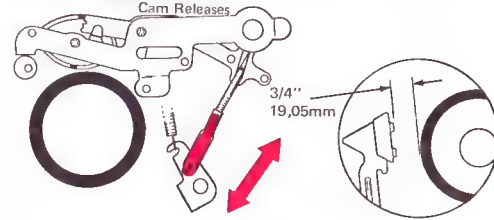


184 TRANSFER WHEEL, C1-4

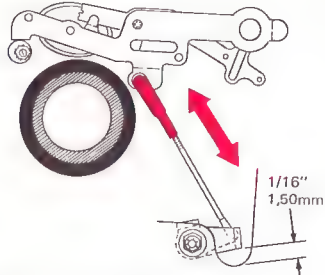


185 TRANSFER WHEEL BELLCRANK, C1-4

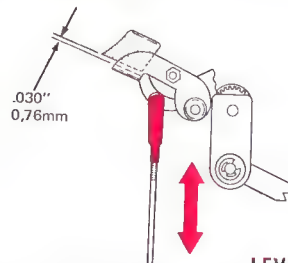


186 TRANSFER WHEEL MOUNTING BRACKET, C1-4**187 INTERMEDIATE GEAR****188 FEED GEAR****189 COVER INTERLOCK LINK, C1-4****190 COVER INTERLOCK****191 COLOR CONTROL BUTTON****192 CAM CLEARANCE****193 CAM RELEASE LINK**

194 CAM LINK

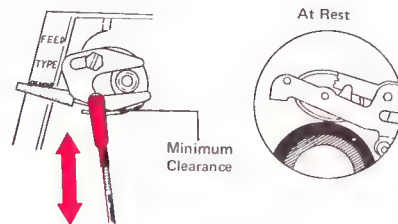


195 FEED LINK, C1-4



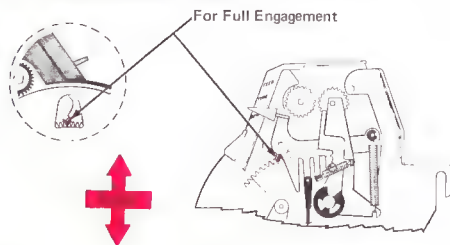
LEVEL 1

196 FEED LINK



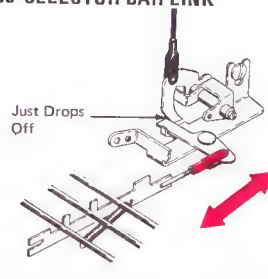
LEVEL 2

197 RELOAD LEVER LUG

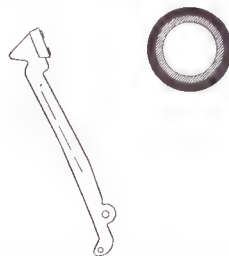


LEVEL 2

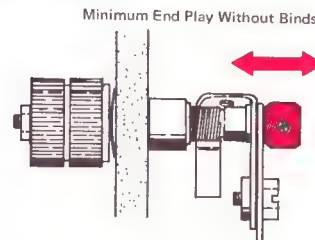
198 SELECTOR BAR LINK



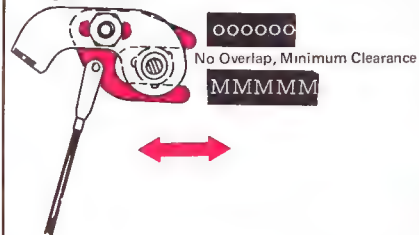
1/2 Of Distance To Platen



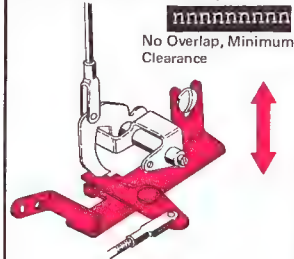
199 SPRING CLUTCH



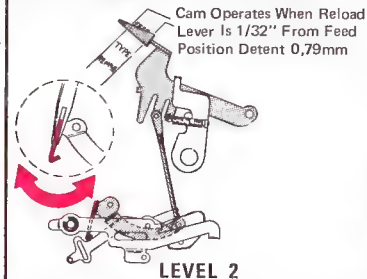
200 UPPER FEED ARM, CD-1, CD-4 FIVE UNIT FEED



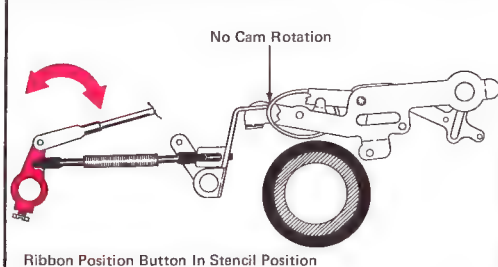
201 THREE UNIT FEED, CD-4



202 CAM OPERATING BELLCRANK



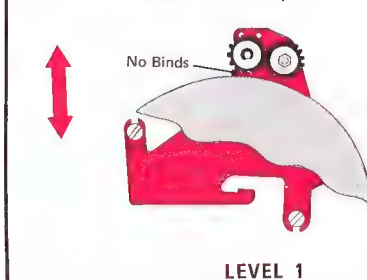
203 STENCIL CONTROL LINK



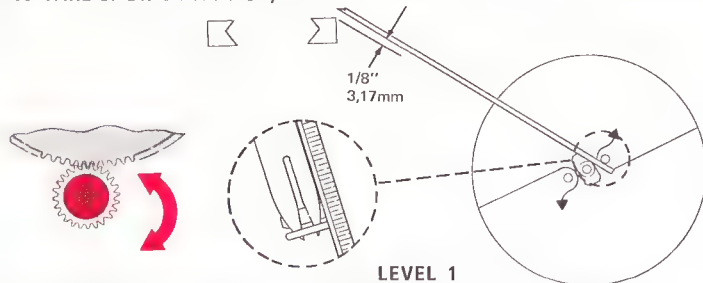
204 GEAR MESH



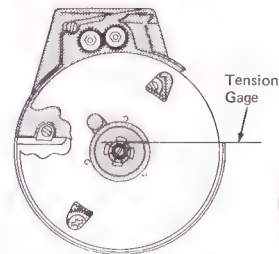
205 UPPER MOUNTING PLATE, C1-4



206 TAKE-UP DRIVE TENSION, C1-4



207 TAKE-UP DRIVE TENSION



TAKE-UP DRIVE CLUTCH TENSION GUIDE

RIBBON

TENSION

IBM 5121

4 - 4-1/2 ounces

IBM 522

5 - 6 ounces

IBM 555 Mylar

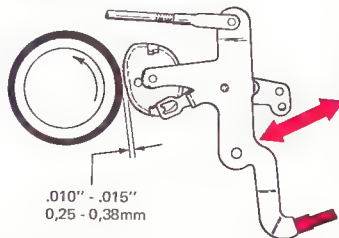
4 ounces

IBM 5550 Acetate

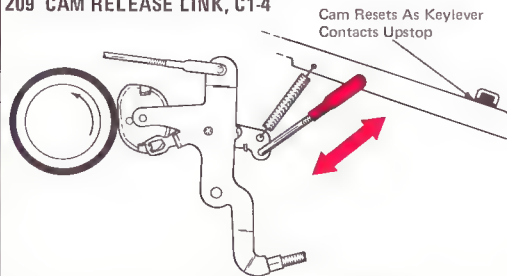
4 ounces

Note: One Tooth Motion
Equals One Ounce
Torque

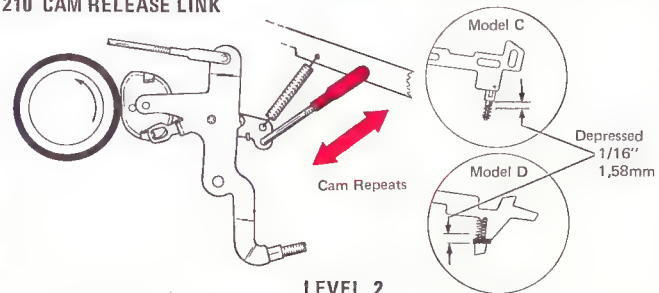
208 CAM CLEARANCE



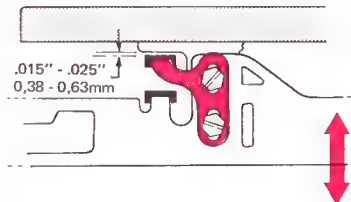
209 CAM RELEASE LINK, C1-4



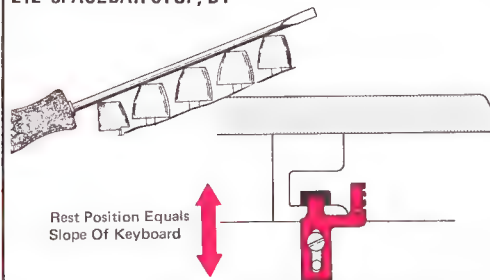
210 CAM RELEASE LINK



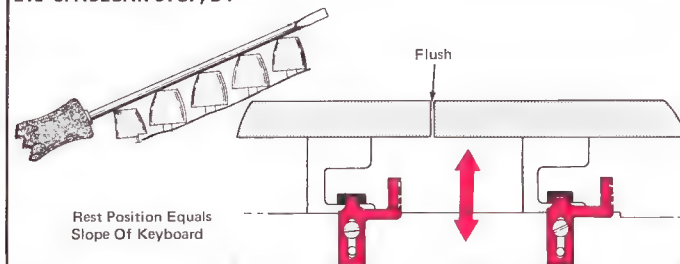
211 REPEAT STOP, C1



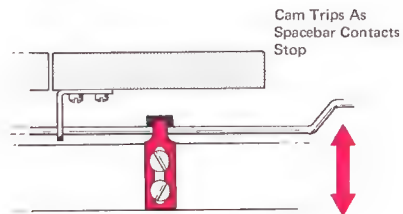
212 SPACEBAR STOP, D1



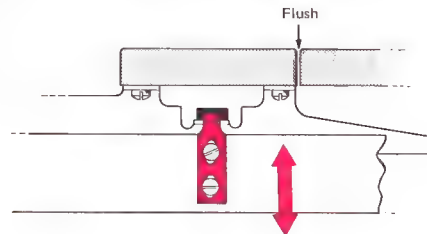
213 SPACEBAR STOP, D4



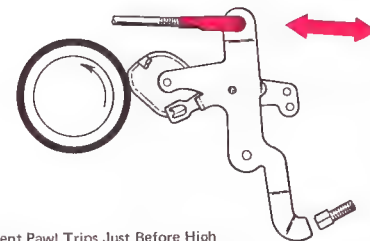
214 TWO UNIT STOP BRACKET, C4



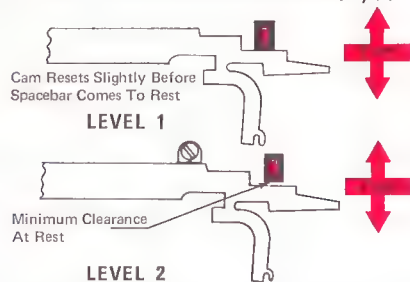
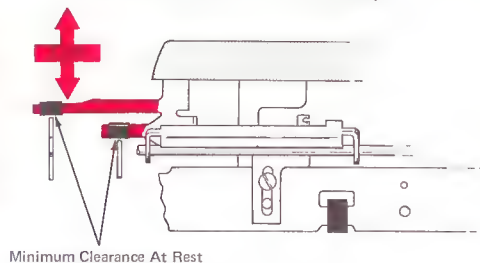
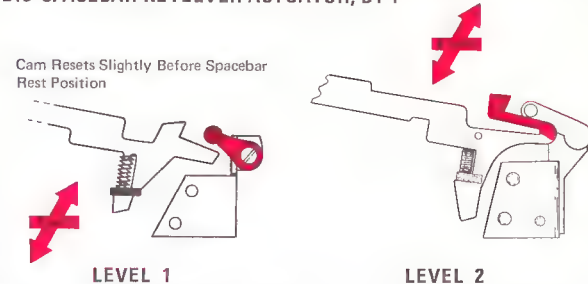
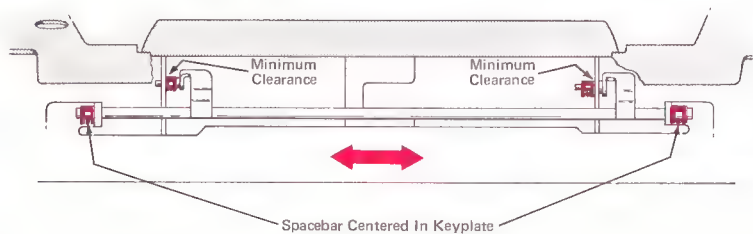
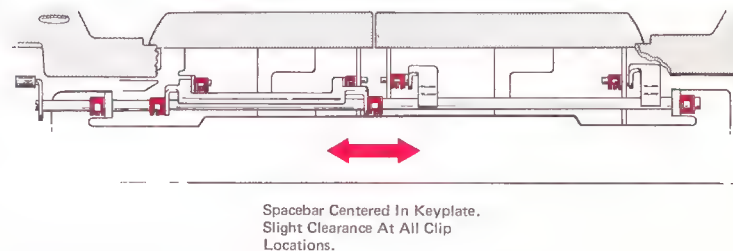
215 THREE-UNIT STOP BRACKET, C4



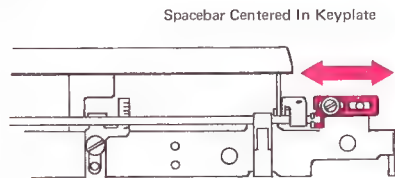
216 OPERATING LINK



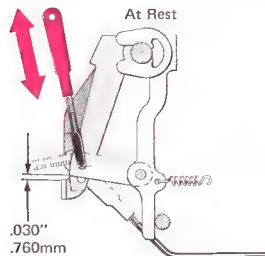
Escapement Pawl Trips Just Before High
Point Of Cam

217 THREE-UNIT SPACEBAR EXTENSION, C4**218 THREE-UNIT SPACEBAR EXTENSIONS, D4****219 SPACEBAR KEYLEVER ACTUATOR, D1-4****220 SPACEBAR SHAFT RETAINING CLIPS, CD 1****221 SPACEBAR SHAFT RETAINING CLIPS, D4**

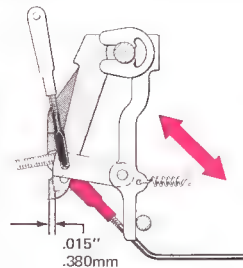
222 SPACEBAR ADJUSTING BRACKET, D1



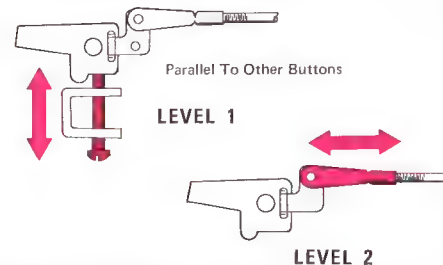
223 INTERPOSER LINK



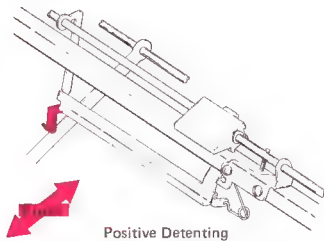
224 ACTUATING LEVER LINK



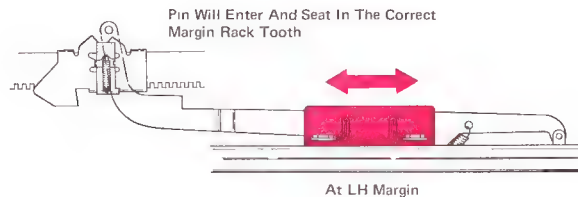
225 SPACE EXPAND BUTTON, D4



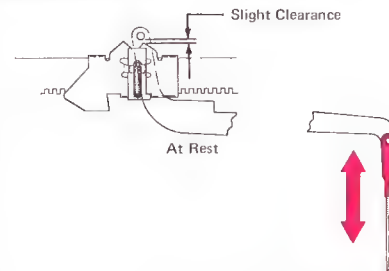
226 SPACE EXPAND LEVER, D4



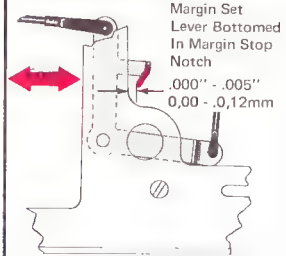
227 MARGIN SET LEVER BRACKET



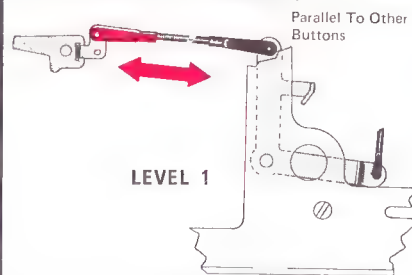
228 MARGIN SET LINK



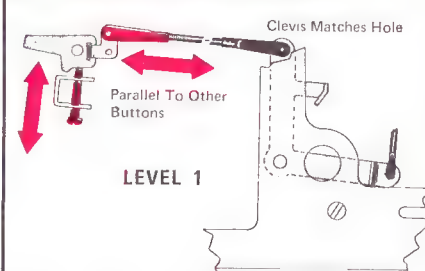
229 MARGIN SET BELLCRANK STOP LUG, D1-4



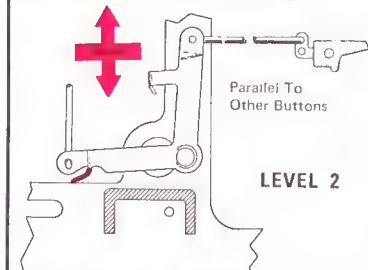
230 MARGIN SET BUTTON LINK, D1



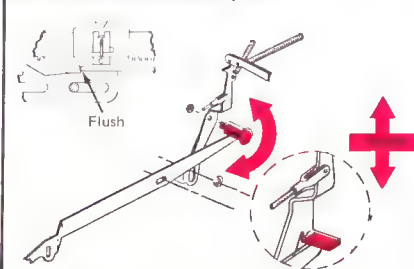
231 MARGIN SET BUTTON LINK, D4



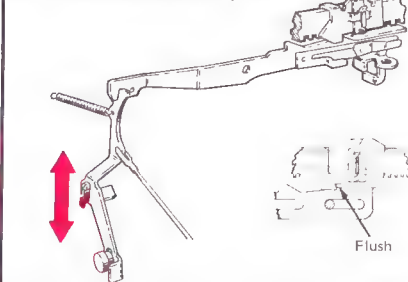
232 MARGIN SET BELLCRANK, D1-4



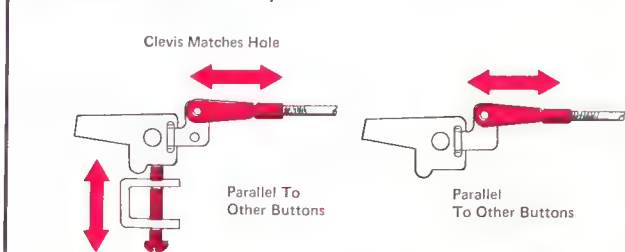
233 TAB LEVER HEIGHT, C1-4



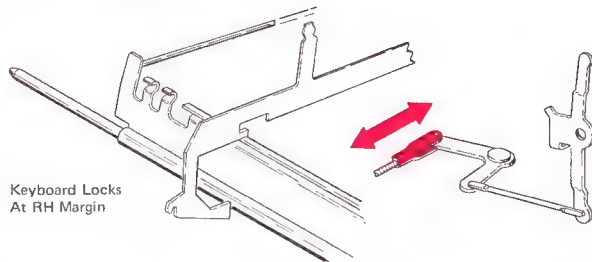
234 TAB LEVER HEIGHT, D1-4



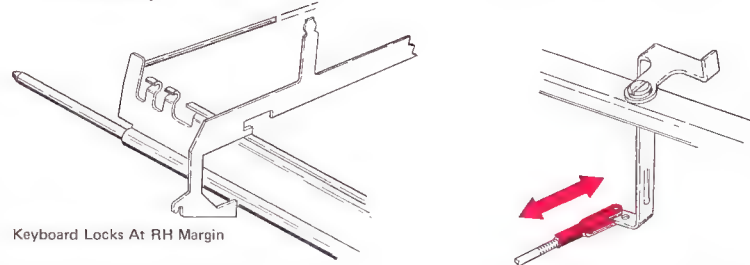
235 MARGIN RELEASE LINK, D1-4



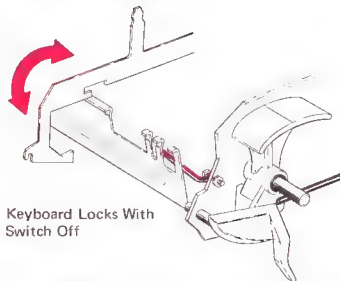
236 LINELOCK ROD, C1



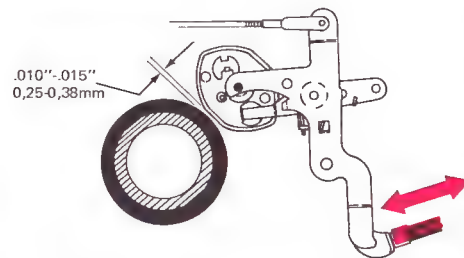
237 LINELOCK ROD, D1



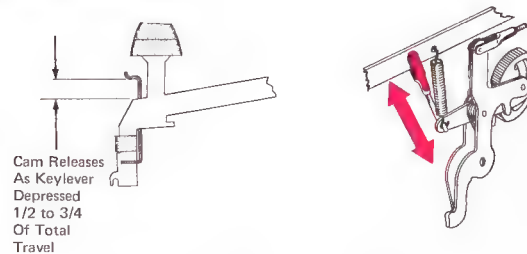
238 LINELOCK CAM



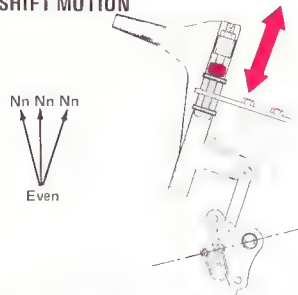
239 CAM CLEARANCE



240 CAM RELEASE LINK

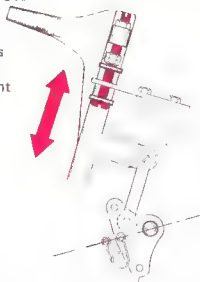


241 SHIFT MOTION

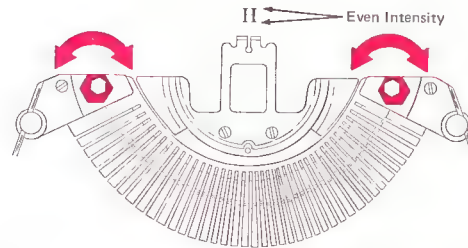


242 TOGGLING ACTION

Stop Bracket Centered
Between Bumper Washers
Toggle Shaft And Toggle
Spring Pins Are In Straight
Line

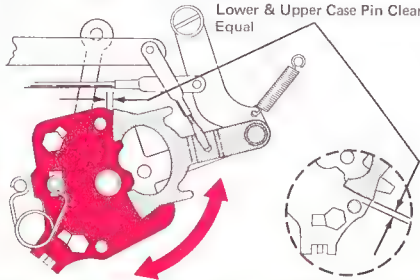


243 EVEN TOP AND BOTTOM



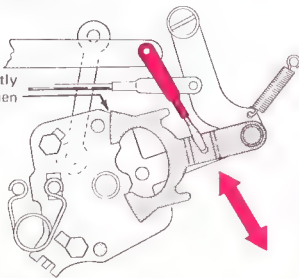
244 EQUAL PIN CLEARANCE

Lower & Upper Case Pin Clearance
Equal



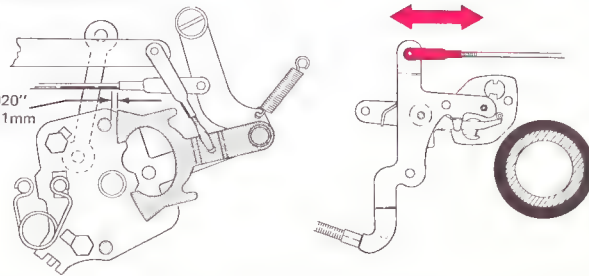
245 PUSHER LINK

Even Or Slightly
Above Pin When
Cam Releases



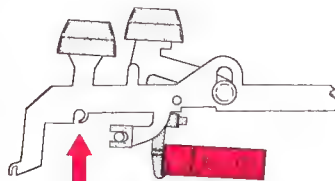
246 OPERATING LINK

.010" - .020"
0,25 - 0,51mm

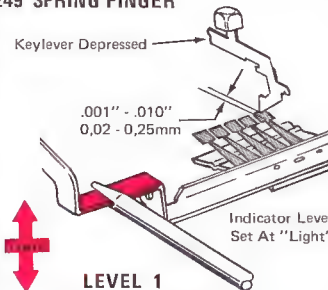


247 SHIFTING OFF, C1-4

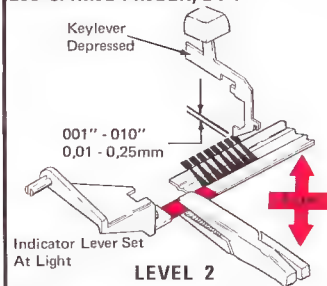
.0045" - .0065" (Fabric)
0,12 - 0,18mm
.007" - .010" (Carbon)
0,18 - 0,25mm

**248 SHIFT LOCK**

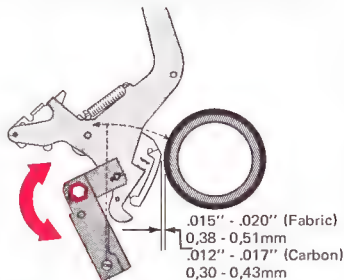
Basket Shifts As Lock Engages

249 SPRING FINGER

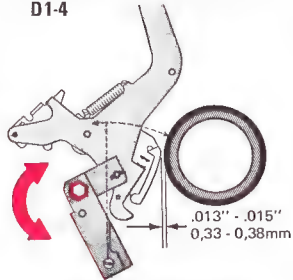
LEVEL 1

250 SPRING FINGER, D1-4

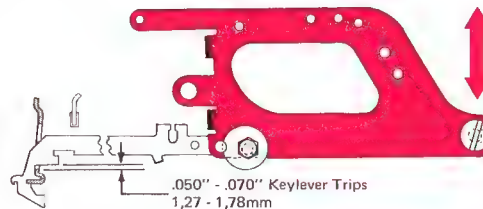
LEVEL 2

251 LETTER CAM CLEARANCE, C1-4

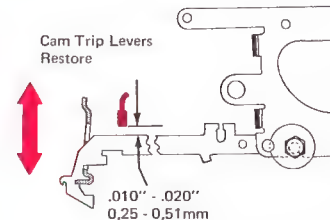
.015" - .020" (Fabric)
0,38 - 0,51mm
.012" - .017" (Carbon)
0,30 - 0,43mm

252 LETTER CAM CLEARANCE, D1-4

.013" - .015"
0,33 - 0,38mm

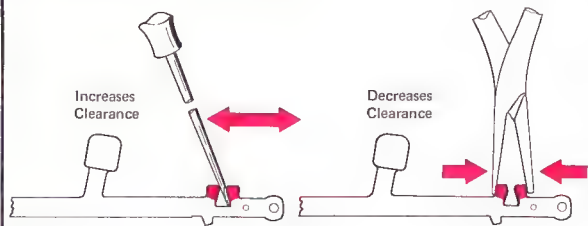
253 KEYLEVER BEARING SUPPORT

.050" - .070" Keylever Trips
1,27 - 1,78mm

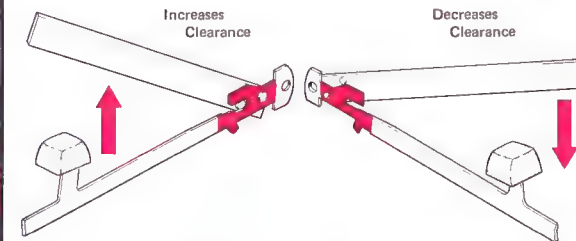
254 KEYLEVER UPSTOP

.010" - .020"
0,25 - 0,51mm

255 INDIVIDUAL KEYLEVER TRIP, C1-4

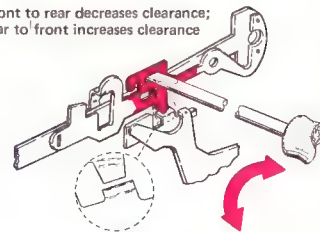


256 INDIVIDUAL KEYLEVER TRIP, D1-4

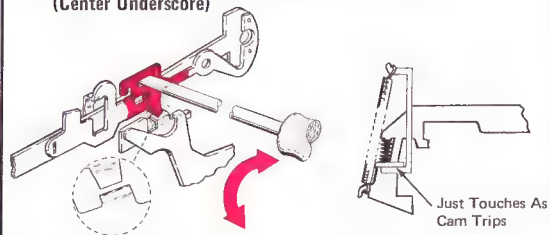


257 AUXILIARY KEYLEVER TRIP, D1-4
(Center Underscore)

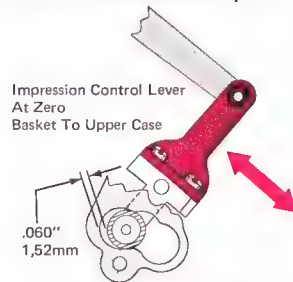
Front to rear decreases clearance;
rear to front increases clearance



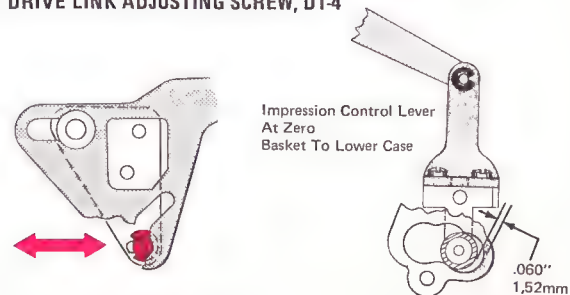
258 REPEAT AUXILIARY KEYLEVER TRIP, D1-4
(Center Underscore)



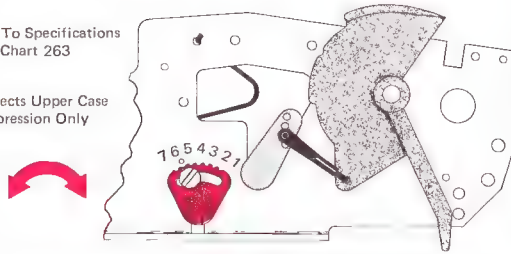
259 T-BAR ADJUSTING PLATE, D1-4



260 DRIVE LINK ADJUSTING SCREW, D1-4

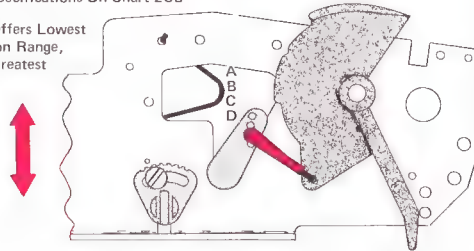


261 RANGE MATCHING PLATES, D1-4

Set To Specifications
On Chart 263Affects Upper Case
Impression Only

262 IMPRESSION CONTROL LINK, D1-4

Set To Specifications On Chart 263

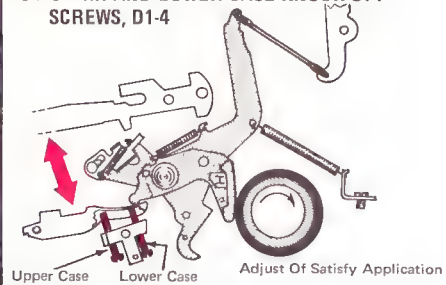
Hole A Offers Lowest
Impression Range,
Hole D Greatest

263 K. O. SPECIFICATIONS CHART

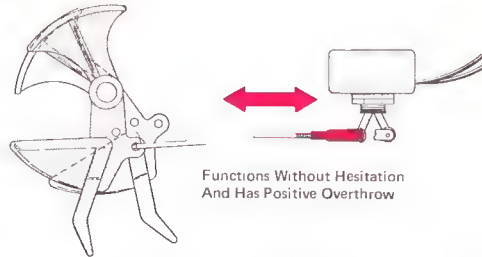
DUAL K.O. SPECS BY TYPE STYLE					
Type Code	Name	Carbon Ribbon		Fabric Ribbon	
		Imp. Con. Link Pos.	Range Match Pos.	Imp. Con. Link Pos.	Range Match Pos.
P	Pica	B	5	C	6
E	Elite	A	4	D	6
G	Pica Gothic (SC)	C	5	C	5
H	Pica Gothic	B	5	C	5
F	Elite Gothic (DC)	B	5	C	5
GE	Elite Gothic (SC)	B	5	C	5
L	Modern Gothic	C	5	C	5
XG	Mod. Roman Gothic	C	5	C	5
B	Large Pica	C	5	C	5
PO	Bold Face No. 1	B	7	C	6
ME	Bold Face No. 2	A	4	C	7
DC	Micrograph Elite	A	5	C	6
BF	Spec. Gothic	C	7	C	7
BE	Bookface Academic	C	4	C	6
BL	Bookface Elite	A	4	B	6
BP	Micro Elite	A	6	C	6
PS	Great Primer	C	6	C	6
LE	Secretarial	B	4	C	6
PM	Large Elite	B	7	C	7
DB	Ex. Modern	B	5	C	5
RG	Dual Basic	B	5	C	5
PE	Regent Gothic	B	5	C	5
FD	Ex. Documentary	B	7	C	7
FF	Micro Gothic (SC)	B	5	C	5
LB	Micro Gothic (DC)	A	5	B	5
FB	Large Bookface	D	7	C	6
PG	Elite Gothic Bold	B	6	C	7
PH	Copperplate Gothic	A	7	C	7
M	Ex. Text	A	5	C	5
AP	Acctg. Gothic	C	5	C	5
PF	Pica No. 2	A	5	C	5
PR	Mid Century	C	7	C	7
S	Ex. Charter	A	6	C	6
FC	Siamase	B	5	C	6
EH	Micro Goth. c Condensed	B	5	C	6
PB	Mercury Elite	B	5	C	6
OT	Bold Face No. 2	B	7	C	7
PT	Facsimile Goth. No. 2	B	5	C	5
PJ	Bold Face Italic No. 1	C	7	C	7
EC	Ex. Heritage	B	7	C	7
PN	Signet 11	B	5	C	6
PK	Ex. Registry	B	7	C	7
BZ	Ex. Directory	B	7	C	7
EF	Portfolio 11	A	5	C	6
PV	Ex. Testimonial	C	7	C	7
H2	Manifold "12"	C	5	C	5
H3	Manifold "10"	C	5	C	5
H4	Manifold "9"	C	5	C	5
H5	Manifold "8"	C	5	C	5
SE	Pres. Elite	C	5	C	5
SP	Pres. Pica	C	6	C	6
JM	Ex. Arcadia	C	7	C	7
FE	Corinthian Script	C	7	C	7
G2	Artisan 12	C	6	C	6
G3	Artisan 10	C	5	C	5
SM	Courier 10	C	5	C	5
JG	Copperplate No. 2	B	7	C	7
JE	Ex. Patron	B	7	C	7
PZ	Pica (Opt. Sensing)	B	5	C	5
CS	Courier 10 (Opt. Sensing)	B	6	C	6
VAS	1428 Alphameric	C	7	C	7
JN	Ex. Registry 2	C	6	C	6
E4	Elite	B	7	C	7
SR	Courier 12	B	4	C	6
PQ	Doric	B	7	C	7

*14 = 95 ft/min
15 = 103 ft/min

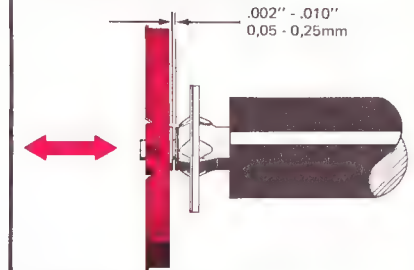
264 UPPER AND LOWER CASE KNOCK-OFF SCREWS, D1-4



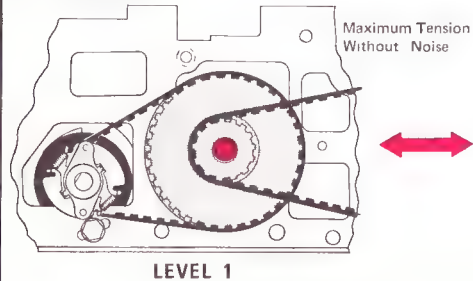
265 ON-OFF SWITCH, C1-4



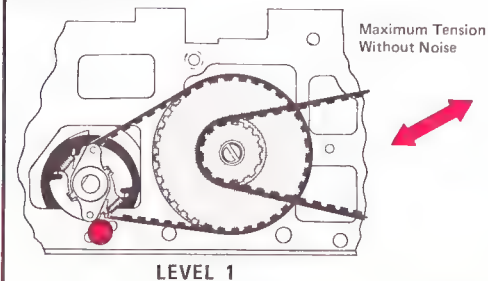
266 POWER ROLL END PLAY



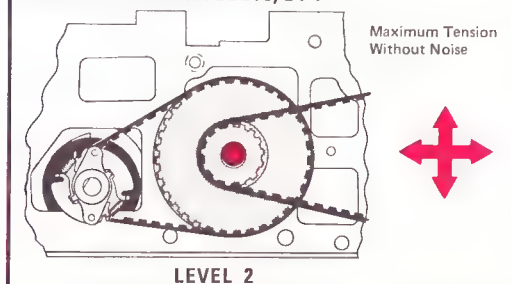
267 DRIVEN BELT



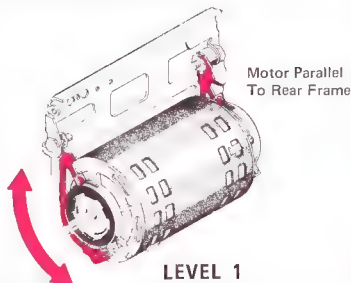
268 DRIVE BELT



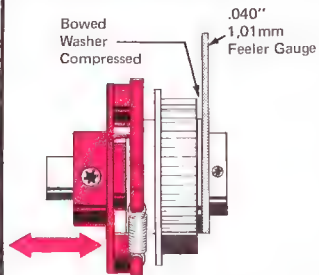
269 DRIVE & DRIVEN BELTS, D1-4



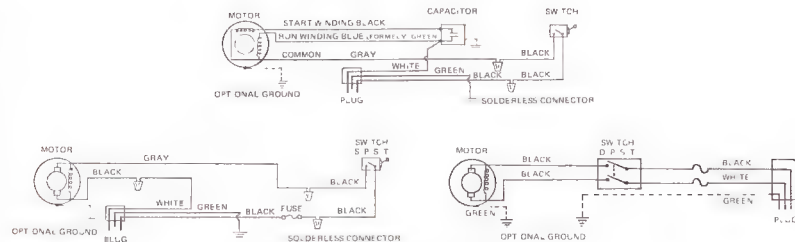
270 MOTOR MOUNTS



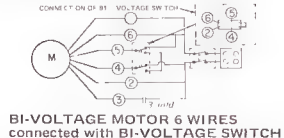
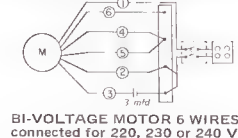
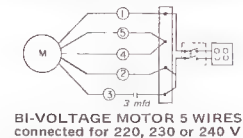
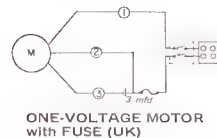
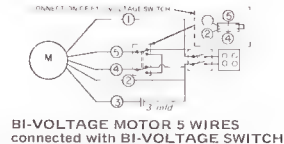
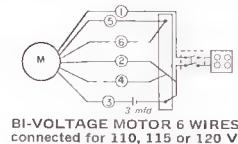
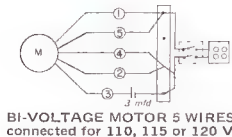
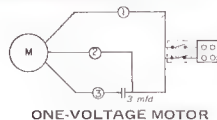
271 MOTOR CLUTCH HUB



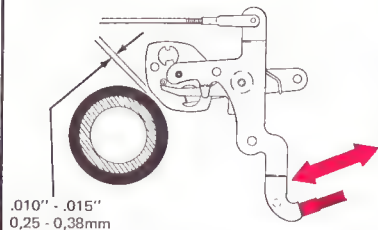
272 MOTOR CIRCUITS (U. S.)



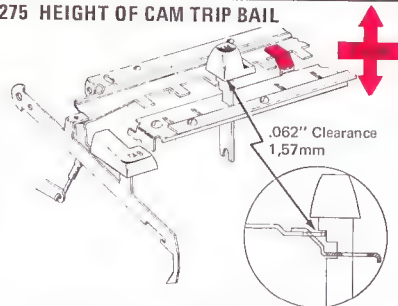
273 MOTOR CIRCUITS (W. T.)



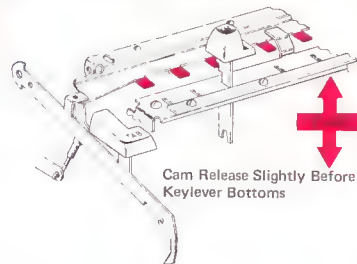
274 CAM CLEARANCE



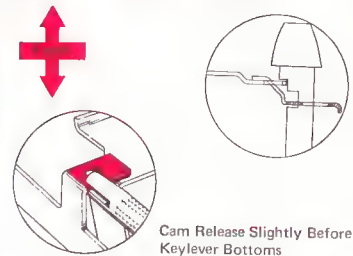
275 HEIGHT OF CAM TRIP BAIL



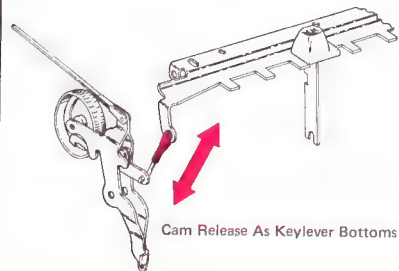
276 INDIVIDUAL CAM RELEASE



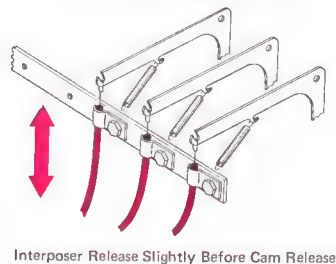
277 INDIVIDUAL CAM RELEASE



278 CAM RELEASE LINK



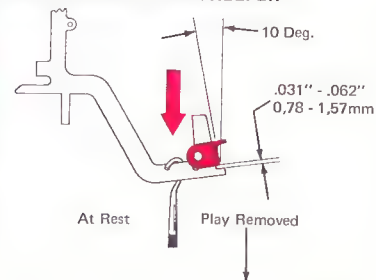
279 INDIVIDUAL CABLE ASSEMBLY



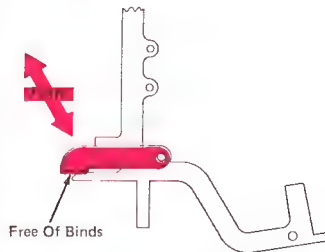
280 INTERPOSER RELEASE
LEVER GUIDE



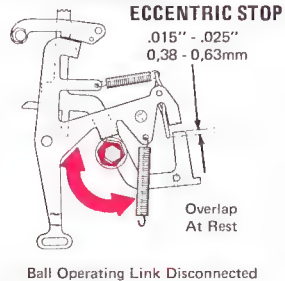
281 INTERPOSER LINK KEEPER



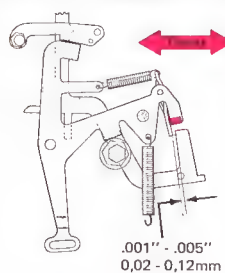
282 INTERPOSER RESTORING BAIL



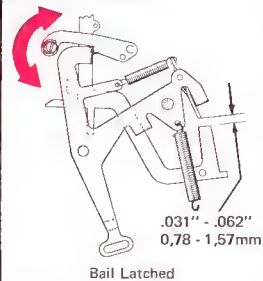
283 BAIL ASSEMBLY



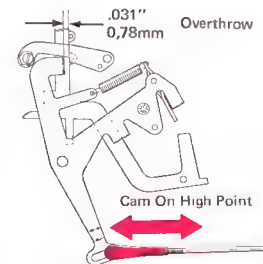
284 RESTORING BAIL LUG



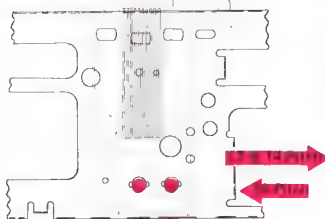
285 BAIL LATCH



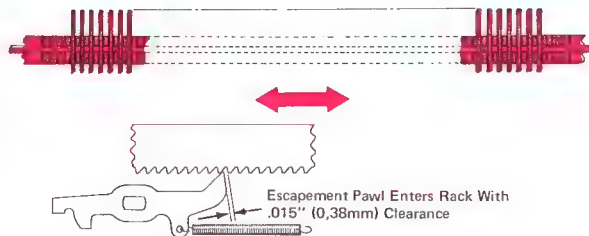
286 BAIL OPERATING LINK



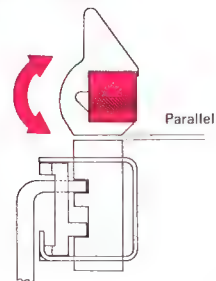
287 INTERPOSER MOUNTING BRACKET



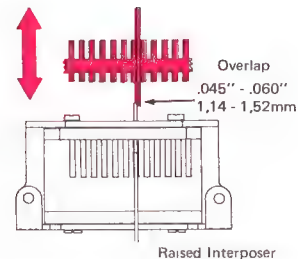
288 TAB RACK



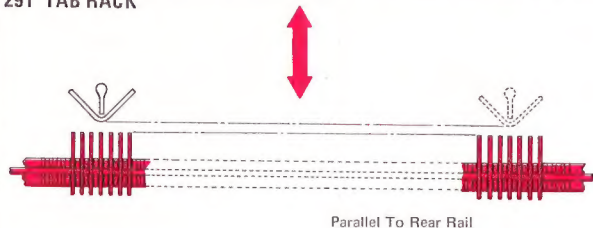
289 TAB RACK



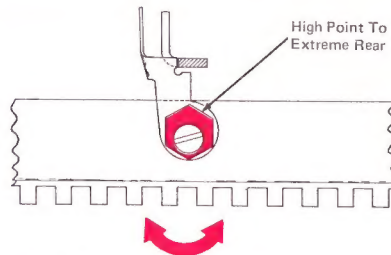
290 TAB RACK



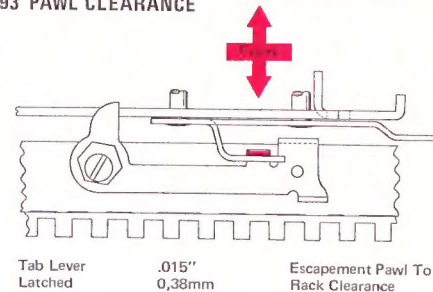
291 TAB RACK



292 TAB LATCH ECCENTRIC

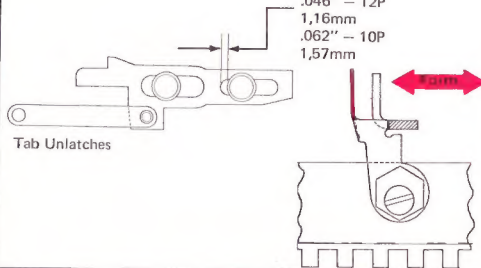


293 PAWL CLEARANCE

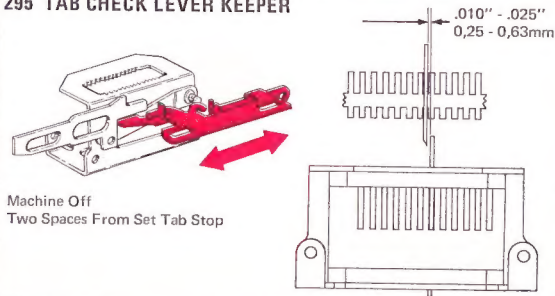


294 TAB LATCH EXTENSION

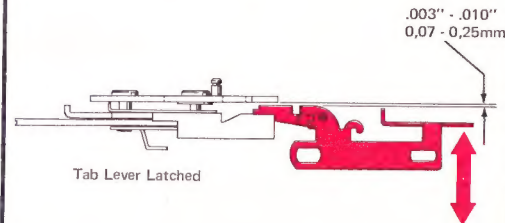
.031" - 14P
0,78mm
.046" - 12P
1,16mm
.062" - 10P
1,57mm



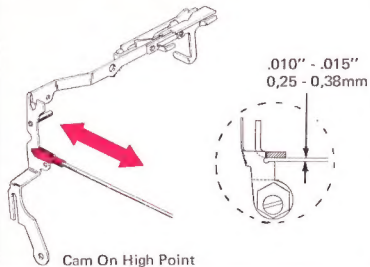
295 TAB CHECK LEVER KEEPER



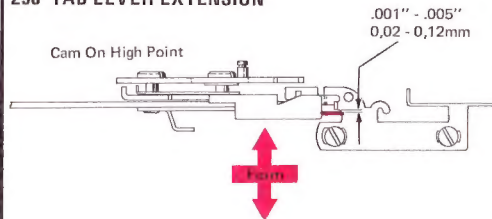
296 TAB CHECK LEVER KEEPER



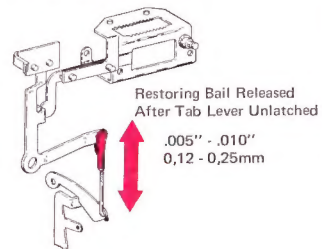
297 TAB OPERATING LINK



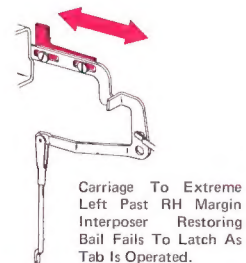
298 TAB LEVER EXTENSION



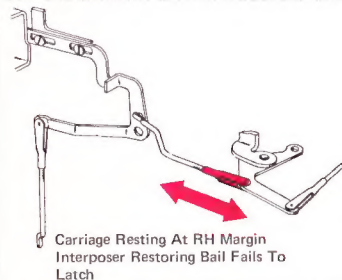
299 LATCH RELEASE LINK



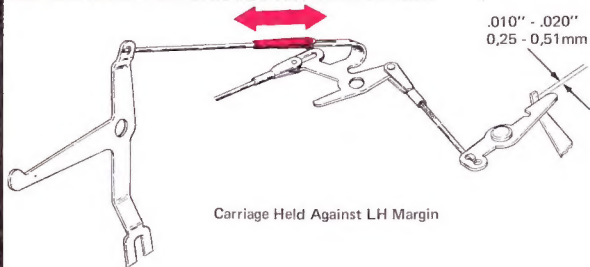
300 FINAL KNOCKOUT LEVER



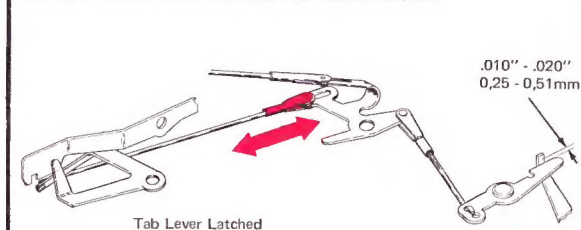
301 RH MARGIN LATCH RELEASE LINK



302 CARRIAGE RETURN CLUTCH UNLATCHING



303 CARRIAGE RETURN CLUTCH UNLATCHING



304 MACHINE IDENTIFICATION CODES

MACHINE IDENTIFICATION CODE

Model Code (1st & 2nd Digit)
(Machine Features)

Model Code		STANDARD Typewriters With Fabric Ribbon
11	*84	Character Keyboard without Partial Carr. Return, Decimal Tab or Electronic Tab
12	88	Character Keyboard without Partial Carr. Return, Decimal Tab or Electronic Tab
13	84	Character Keyboard with Partial Carr. Return
14	88	Character Keyboard with Partial Carr. Return
15	*84	Character Keyboard with Decimal Tabulation
16	88	Character Keyboard with Decimal Tabulation
17	84	Character Keyboard with Electronic Tabulation
18	88	Character Keyboard with Electronic Tabulation
Model Code		STANDARD Typewriters With Carbon Ribbon
81	86	Character Keyboard without Decimal Tab
82	88	Character Keyboard without Decimal Tab
85	86	Character Keyboard with Decimal Tab
86	88	Character Keyboard with Decimal Tab
Model Code		EXECUTIVE Typewriters
41	*84	Character Keyboard with Carbon Ribbon and with other than 1/45 unit escapement
42	88	Character Keyboard with Carbon Ribbon and with other than 1/45 unit escapement
43	*84	Character Keyboard with Carbon Ribbon and with 1/45 unit escapement
44	88	Character Keyboard with Carbon Ribbon and with 1/45 unit escapement
45	*84	Character Keyboard with Fabric Ribbon and with other than 1/45 escapement
46	88	Character Keyboard with Fabric Ribbon and with other than 1/45 escapement
47	*84	Character Keyboard with Fabric Ribbon and with 1/45 unit escapement
48	88	Character Keyboard with Fabric Ribbon and with 1/45 unit escapement
Model Code		FORMSWRITERS
51	*84	Character Keyboard without Partial Carr. Return or Decimal Tabulation
52	88	Character Keyboard without Partial Carr. Return or Decimal Tabulation
53	84	Character Keyboard with Partial Carr. Return
54	88	Character Keyboard with Partial Carr. Return
55	84	Character Keyboard with Decimal Tabulation
56	88	Character Keyboard with Decimal Tabulation
Model Code		TOLL BILLER
57	86	Character Keyboard
58	88	Character Keyboard
Model Code		INPUT - OUTPUT
31	84	Character Keyboard Model B
32	88	Character Keyboard Model B

*86 Character Keyboard on Model C, 88 Character Keyboard on Model D

All Model Carriage Lengths (3rd Digit)	
Code	
1	12" or 13" Carriage
2	16" or 17" Carriage
3	20" Carriage
4	24" Carriage
5	30" Carriage
All Model Pitch Codes (4th Digit)	
Code	
0	11 Pitch
1	12 Pitch
2	10 Pitch
3	9 Pitch
4	8 Pitch
5	6 2/5 Pitch
6	14 Pitch
7	1/45 Unit (Executive)
8	1/32 Unit (Executive)
9	1/36 Unit (Executive)

TECHNICAL ASSISTANCE

Name	Phone No.	Ext.
Tech. Specialist		
Tech. Specialist		
Tech. Specialist		
Tech. Specialist		
District Technical Coordinator		

Lexington Plant (working hrs.) EST/8:00 a.m. to 4:42 p.m.

Austin Plant (working hrs.) CST/8:00 a.m. to 4:42 p.m.